460^{plus} StalkBuster™ Rotary Harvesting Unit



OPERATOR'S MANUAL 460plus StalkBuster™ Rotary Harvesting Unit

OMKM128769 ISSUE C2 (ENGLISH)

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Foreword

READ THIS OPERATOR'S MANUAL carefully to learn how to operate and service your machine correctly. Failure to do so could result in personal injury or equipment damage. This rotary harvesting unit may be installed and operated on a forage harvester only. The user must be entitled to drive a forage harvester on public roads. This manual and safety signs on your machine are available in other languages. To order, see your KEMPER dealer.

THIS MANUAL SHOULD BE CONSIDERED a permanent part of your machine and must remain with the machine when you sell it.

MEASUREMENTS IN THIS MANUAL are given in metric units. The customary U.S. unit equivalents are also quoted. Only use components and bolts that fit. Metric and inch fasteners may require a specific metric or inch wrench.

RIGHT-HAND AND LEFT-HAND sides are determined by facing in the direction the implement will travel when going forward.

THE TERM "TRANSPORT" refers to a rotary harvesting unit mounted on a forage harvester and transported from A to B on the forage harvester.

THE TERM "HAULAGE" refers to a rotary harvesting unit loaded on a flatbed carrier and transported from A to B on the flatbed carrier.

LOADING AND HAULAGE of this rotary harvesting unit must be performed only by persons familiar with how the load is secured, and who can provide evidence of this.

WRITE PRODUCT IDENTIFICATION NUMBERS (P.I.N.) in the Specification or Identification Numbers section. Record all numbers exactly. In the event of theft, these numbers may prove vital in tracing your property. Your KEMPER dealer needs these numbers when you order parts. File the identification numbers in a secure place away from machine.

BEFORE DELIVERING THIS MACHINE, your dealer performed a predelivery inspection.

INTENDED USE: THIS ROTARY HARVESTING UNIT may be used ONLY for harvesting:

- thick-stemmed, flexible types of plant such as corn, elephant grass or bamboo
- thin-stemmed types of plant such as grain crop, mustard

Use in any other way is considered as contrary to the intended use. The manufacturer accepts no liability for damage or injury resulting from this misuse, and these risks must be borne solely by the user.

THIS ROTARY HARVESTING UNIT MUST NOT be used to manually transfer materials of any sort and is not suitable for the transfer and chopping of:

- woody plants with a diameter greater than 1 mm
- wood intended for chipping
- animal feed such as beets
- metallic objects
- materials that include stones

Compliance with and strict adherence to the conditions of operation, service and repair as specified by the manufacturer also constitute essential elements for the INTENDED USE.

THIS ROTARY HARVESTING UNIT MUST be serviced and repaired ONLY by industrial mechanics, fitters or persons with comparable qualifications. The electrical system must be repaired only by electricians. The accident prevention regulations, all other generally recognized regulations on safety and occupational medicine and the road traffic regulations must be observed at all times. It is not permitted to alter the machine to accept materials other than those permitted in its intended use. Any arbitrary modifications carried out on this rotary harvesting unit will relieve the manufacturer of all liability for any resulting damage or injury.

THIS ROTARY HARVESTING UNIT MUST NOT be operated in the United States and Canada.

KM00321,0000A73 -19-12MAY20-1/1

Page

Predelivery Inspection

Predelivery Checklist	CLIST-1
Delivery Checklist	
After-Sale Checklist	

Identification View

Identification View00	0-	1	1
-----------------------	----	---	---

Safety

Recognize Safety Information	05-1
Follow Safety Instructions	
Understand Signal Words	
Observe Road Traffic Regulations	
Operator Ability	05-2
Use Safety Lights and Devices	
Prepare for Emergencies	
Wear Protective Clothing	
Check Machine Safety	05-3
Guards and Shields	05-3
Stay Clear of Harvesting Unit	05-4
Keep Hands Away From Knives	05-4
Store Attachments Safely	05-4
Practice Safe Maintenance	05-5
Stay Clear of Rotating Drivelines	05-5
Service Machines Safely	05-6
Support Machine Properly	05-6
Avoid Entanglement	
Avoid High-Pressure Fluids	05-7
Transport with Harvesting Unit Installed	05-7
Ballasting for Safe Ground Contact	
Remove Paint Before Welding or Heating	05-8
Avoid High-Pressure Jet on Safety Decals	05-8
Decommissioning: Proper Recycling	
and Disposal of Fluids and Components	05-9
Protect Against Noise	05-9
Park Machine Safely	05-10

Safety Decals

Pictorial Safety Signs	10-1
Replace Safety Signs	10-1
Operator's Manual	10-1
Repair and Maintenance	10-2
Rotating Blades	10-2
StalkBuster™ Mulching Units	10-2
Accumulator - StalkBuster™ Mulching Units.	10-3
Folding Area	10-4

Page

Stay Clear of Rotary Harvesting Unit	10-4
Rotating Drums	10-5
Foldable Frame	10-5
Input Transmission	10-6

Haulage

Haulage With a Forklift - General	15-1
Loading with a Crane	
Secure the Rotary Harvesting Unit for	
Transport (Lashing Points)	15-3

Preparing the Rotary Harvesting Unit

.20-1
.20-1
.20-2
.20-2
.20-3
.20-4
.20-5

Attaching to a CLAAS Forage Harvester

Compatibility Chart	30-1
Tire Combinations	30-1
Ballasting Harvester	30-1
Adjust additional headlights on forage	
harvester	30-2
Attaching to a Type 502 Forage	
Harvester with Variable Header Drive	30-2
Installing Additional Wiring Harness for	
the Folding Function of the Rotary	
Harvesting Unit	30-5
Installing Additional Wiring Harness for	
the StalkBuster™ function	
Attaching to CLAAS Forage Harvesters	30-10
Connecting the Electrical Connectors	
to the Forage Harvester	30-11
Rotary Harvesting Units with	
Multi-Speed Gearbox and Quick Coupler .	30-12
Detaching the Rotary Harvesting Unit	30-13

Continued on next page

Original Instructions. All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

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Page

Attachment to a FENDT Forage Harvester

Align the Oscillating Frame	35-1
Attach the Rotary Harvesting Unit to	
FENDT Forage Harvesters	35-1
Driveline	35-4
Connect Driveline	35-4
Change the Hydraulic System	35-5
Unlock the Oscillating Frame	35-6
Detaching the Rotary Harvesting Unit	35-6

Transport

Transport Information	40-1
Folding the Rotary Harvesting Unit	40-1
Apply Decal (Rotary Harvesting Units	
with Support Wheel)	40-1
Driving on Public Roads (Rotary	
Harvesting Units with Comfort	
Support Wheel)	40-2
Driving on Public Roads (Rotary	
Harvesting Units without Comfort	
Support Wheel)	40-3
Set AHC-Sensor into Transport Position	40-3

Operating the Rotary Harvesting Unit

Method of Operating the Rotary	
Harvesting Unit	45-1
Operating the Rotary Harvesting Unit -	
General Use	45-2
Clear Blockages	
Clear Blockages on CLAAS Forage	
Harvesters	45-2
Adjusting the Central Feed Bar	45-3
Adjusting the Skid Shoes	45-4
StalkBuster™ mulching units – theory	-
of operation	45-5
of operation Adjust the Height of StalkBuster™	
Scraper Sheets	
Activate the StalkBuster™ Function on	-
FENDT Forage Harvesters	45-8
Activating the StalkBuster™ Function	
on Claas Forage Harvesters	45-10
Adjusting StalkBuster™ Contact Pressure	
Harvesting with deactivated	
StalkBuster™ function	45-11
Adjusting Gear Selection with	
Multi-Speed Gearbox for CLAAS	
Forage Harvesters	45-12
Lengths of Cut and Gear Selection with	
Multi-Speed Gearbox for CLAAS	
Forage Harvesters	45-13
Harvesting	
Hydraulic System	
, , , , , , , , , , , , , , , , , , ,	-

Accessories

Special Kit for Row Guidance (Steering	
Assistance)	.50-1
Special Kit for AHC	.50-1

Page

Troubleshooting

460 ^{pius}	StalkBuster™	Rotary	
Harv	vesting Unit		-1

Lubrication and Periodic Service

Service Intervals	60-1
Grease	60-1
Low-Viscosity Grease for Gears	60-1
Transmission Oil	
Gear Oil for StalkBuster™ Transmissions	60-2
Coolant for Main Drive Friction Clutch	
Alternative and Synthetic Lubricants	
Mixing Lubricants	
Lubricant Storage	
Use Genuine KEMPER Parts	
Releasing Pneumatic Pressure from	
the StalkBuster™ Units	60-4
At the Start of Every Harvesting Season	
At the Start of Every Harvesting	
Season—Spherical Collar Bolts	60-5
At the Start of Every Harvesting	
Season—Gearbox Mounting Flange	
Attaching Screws	60-6
Overview of Transmissions and Oil Levels	60-7
Overview of oil levels in input transmission	
Oil Hand Pump for the Oil Change in	
StalkBuster [™] Transmissions	.60-10
Changing Oil in StalkBuster™ Transmissions.	. 60-11
Every 10 Hours—Check and Clean	.60-13
Every 10 Hours—Check and Clean Every 10 Hours—Cleaners and Blade	
Rotor Segments	
Every 10 Hours—Balancing Weights	.60-15
Every 10 Hours—Drive Shaft Every 10 Hours—StalkBuster™	.60-16
Control Valve	.60-16
Every 10 Hours—StalkBuster™	
Accumulators	.60-17
Every 50 Hours—Claw Clutch Every 50 Hours—Lower Pin of	.60-17
Every 50 Hours—Lower Pin of	
Hydraulic Cylinder and Hinges of	
the Outer Units	
Annually—Check and Clean	.60-18
Every 3 Years—Change Coolant of	
Main Drive Friction Clutch	
After Each Harvesting Season	.60-20
Service	

Continued on next page

Page

Relieving Pressure at the Slip Clutches	
on the Main Drive	65-3
Disassemble Slip Clutch	65-4
Installing New Rotating Blades	65-5
Installing Rigid StalkBuster™ Rotors	65-7
Installing Articulated StalkBuster™	
Rotors (Option)	65-8
Adjusting Gatherer Points	65-10
Checking Scrapers Adjustment	65-10
Checking and Adjusting Cleaners	
Cleaning Rotary Harvesting Unit	65-12

Storage

Storage at End of Harvesting Season	70-1
Start of New Season	70-1

Technical Specifications

Machine Design Life	75-1
460 ^{plus} StalkBuster™ Rotary	
Harvesting Unit	75-1
Sound Level	75-1
EU Declaration of Conformity.	75-2
UK Declaration of Conformity	

Serial Number

Rotary Harvesting Unit Serial Number Plate80)-1
Serial Number)-1

Predelivery Checklist

After the rotary harvesting unit has been completely assembled, inspect it to be sure it is in good running order before delivering it to the customer. Check off each item when found satisfactory or after making the necessary adjustments.

□ All shields open and close freely.

□ Rotary harvesting unit has been properly assembled.

□ Parts delivered separately have been properly installed.

□ All screws and nuts have been tightened to specified torque. Pay particular attention to the screws that hold on the knives. Comply with the tightening torques quoted in the Service section.

□ All grease fittings have been lubricated.

□ All the gear cases have been filled with the correct quantity of the correct oil/grease/coolant (see Lubrication and Periodic Service section).

□ Rotary harvesting unit can be folded correctly.

□ Rotary harvesting unit has been cleaned and touched up wherever paint is nicked or scratched.

□ All moving parts are working freely.

□ Check all slip clutches as shown in the Service section.

□ All decals are in place and in good condition.

□ This rotary harvesting unit has been tested and, to the best of my knowledge, is ready for delivery to the customer.

(Date Tested)

(Signature of Technician)

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Delivery Checklist

The following checklist is a reminder of very important information which should be conveyed directly to the customer when delivering the machine.

□ The customer has been advised that the life expectancy of this or any other machine depends on regular lubrication as described in this operator's manual.

Proper harvesting management practices have been discussed; these are required for good silage.

□ This operator's manual has been handed over to the customer and all the operating adjustments have been fully explained.

(Signature of Technician)

□ The customer has been advised of the safety precautions that must be observed while using the rotary harvesting unit.

□ The customer has been invited to come in and discuss any problems that may be encountered while operating the rotary harvesting unit.

□ The customer has been told to record the serial number of his rotary harvesting unit in the space provided in the Serial Number section.

□ This page has been filled out and removed for filing.

(Signature of Customer)

KM00321,0000941 -19-24APR19-1/1

After-Sale Checklist

The following items should be checked on the new rotary harvesting unit at the start of the harvesting season.

□ All screws and nuts have been tightened to specified torque. Pay particular attention to the screws that hold on the knives. Comply with the tightening torques quoted in the "Service" section.

□ All safety shields are in place and fastened securely.

□ Check for broken or damaged parts. Replace any broken or damaged parts with genuine spare parts.

(Signature of Technician)

 $\hfill\square$ If possible, run the rotary harvesting unit to see if it is functioning properly.

□ Once again discuss proper harvesting management practices; these are required for good silage.

□ Review the entire operator's manual together with your customer and stress the importance of proper and regular lubrication, as well as safety precautions.

(Signature of Customer)

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Identification View

Identification View



Safety

Recognize Safety Information

This is a safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.

Follow Safety Instructions

Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety signs. Be sure new equipment components and repair parts include the current safety signs. Replacement safety signs are available from your KEMPER dealer.

Before you start working with the machine, learn how to operate the machine and how to use controls properly. Do not let anyone operate without instruction.

Keep your machine in proper working condition. Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.

If you do not understand any part of this manual and need assistance, contact your KEMPER dealer.

Understand Signal Words

DANGER; The signal word DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING; The signal word WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION; The signal word CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury. CAUTION may also be used to alert against unsafe practices associated with events which could lead to personal injury.

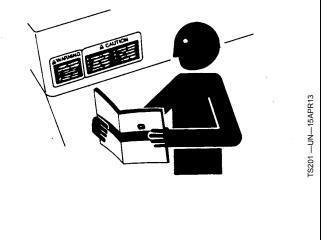
A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards. DANGER or WARNING safety signs are located near specific hazards. General



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DX,ALERT -19-29SEP98-1/1



A WARNING

A DANGER

ACAUTION

precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.

DX.SIGNAL -19-05OCT16-1/1

Observe Road Traffic Regulations

Always observe local road traffic regulations when using public roads.



FX,ROAD -19-01MAY91-1/

Operator Ability

- Machine owners must make sure that operators are responsible, trained, have read the operating instructions and warnings, and know how to operate the machine properly and safely.
- Age, physical ability, and mental capacity can be factors in machine-related injuries. Operators must be mentally and physically capable of accessing the operator station

and/or controls, and operating the machine properly and safely.

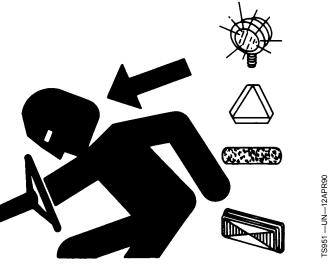
- Never allow a child or an untrained person to operate the machine. Instruct all operators not to give children a ride on the machine or an attachment.
- Never operate machine when distracted, fatigued, or impaired. Proper machine operation requires the operator's full attention and awareness.

DX,ABILITY -19-07DEC18-1/1

Use Safety Lights and Devices

Prevent collisions with other road users. Slow moving tractors with implements or drawn equipment, as well as self-propelled machines are especially dangerous on public roads. Always pay attention to traffic approaching from behind, particularly when changing direction. Provide for safe traffic conditions by using turn signals.

Use headlights, hazard warning lights, turn signals and other safety devices according to the local regulations. Keep safety devices in good condition. Replace missing or damaged items.



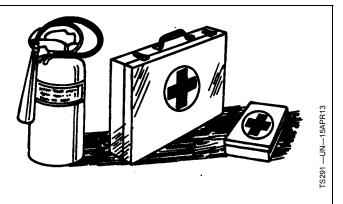
KM00321,0000A76 -19-13MAY20-1/1

Prepare for Emergencies

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



DX,FIRE2 -19-03MAR93-1/1

DX,WEAR -19-10SEP90-1/1

FX,READY -19-28FEB91-1/1

S206

Wear Protective Clothing

Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.

Check Machine Safety

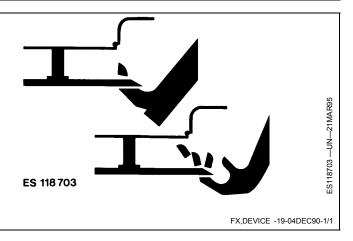
Always check the road and general operating safety of the machine before using.

Guards and Shields

Keep guards and shields in place at all times. Ensure that they are serviceable and installed correctly.

Always disengage main clutch, shut off engine and remove key before removing any guards or shields.

Keep hands, feet and clothing away from moving parts.



Stay Clear of Harvesting Unit

Due to their function, the cutting rotors as well as gathering, cross and feed drums cannot be completely shielded. Stay clear of these moving elements during operation. Always disengage main clutch, shut off engine and remove key before servicing or unclogging harvesting unit.

ES 118 704

ZX,CUT688 -19-10FEB98-1/1

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Keep Hands Away From Knives

Never attempt to clear obstructions in front of or on harvesting unit unless main clutch is disengaged, engine shut off and key removed.

Everyone must be clear of the forage harvester before starting the engine.

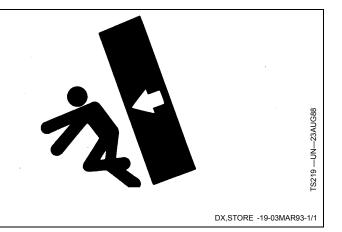


FX,KNIFE -19-21DEC90-1/1

Store Attachments Safely

Stored attachments such as dual wheels, cage wheels, and loaders can fall and cause serious injury or death.

Securely store attachments and implements to prevent falling. Keep playing children and bystanders away from storage area.



Practice Safe Maintenance

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing away from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

On self-propelled equipment, disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.

On towed implements, disconnect wiring harnesses from tractor before servicing electrical system components or welding on machine.

Falling while cleaning or working at height can cause serious injury. Use a ladder or platform to easily reach each location. Use sturdy and secure footholds and handholds.

Stay Clear of Rotating Drivelines

Entanglement in rotating driveline can cause serious injury or death.

Keep all shields in place at all times. Make sure rotating shields turn freely.

Wear close-fitting clothing. Stop the engine and be sure that all rotating parts and drivelines are stopped before making adjustments, connections, or performing any type of service on engine or machine driven equipment.



DX,ROTATING -19-18AUG09-1/1

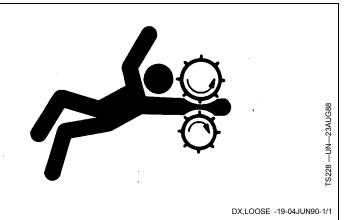
TS218 -

TS1644

Service Machines Safely

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.

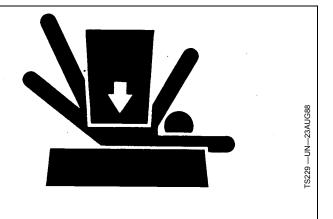


Support Machine Properly

Always lower the attachment or implement to the ground before you work on the machine. If the work requires that the machine or attachment be lifted, provide secure support for them. If left in a raised position, hydraulically supported devices can settle or leak down.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.

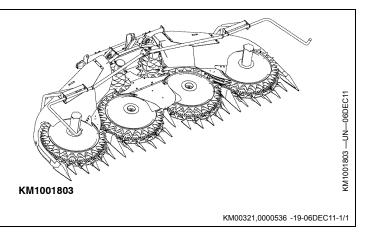
When implements or attachments are used with a machine, always follow safety precautions listed in the implement or attachment operator's manual.



DX,LOWER -19-24FEB00-1/1

Avoid Entanglement

To avoid entanglement, do not feed crop into machine by hand or foot. Do not attempt to unplug the machine manually while it is running. The feed rolls can feed crop material faster than you can release your grip on the material.



Avoid High-Pressure Fluids

Escaping oil under pressure can have sufficient pressure to penetrate the skin, causing serious personal injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Check and tighten all connections before applying pressure.

Hydraulic oil escaping from pin-holes is difficult to detect, so use a piece of cardboard to search for leaks. Protect hands and body from high-pressure fluids.

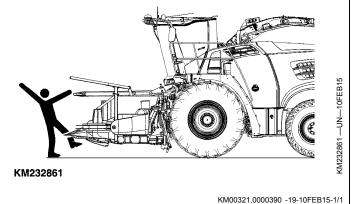
If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source.



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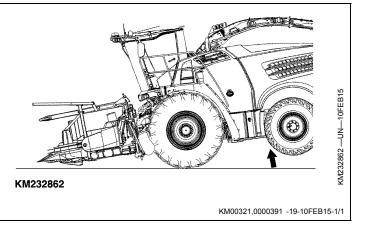
Transport with Harvesting Unit Installed

Before driving forage harvester on public roads, harvesting unit must be raised and secured in the raised position. It must not, however, obstruct operator's view of the road.



Ballasting for Safe Ground Contact

Operating, steering and braking performance of forage harvester can be considerably affected by attachments which alter the center of gravity of the machine. To maintain safe ground contact, ballast the harvester at the rear end as necessary. Observe the maximum permissible axle loads and total weights.



Remove Paint Before Welding or Heating

Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Remove paint before heating:

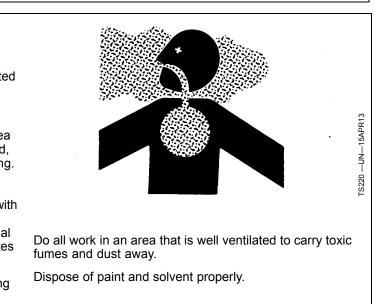
- Remove paint a minimum of 100 mm (4 in.) from area to be affected by heating. If paint cannot be removed, wear an approved respirator before heating or welding.
- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

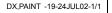
Do not use a chlorinated solvent in areas where welding will take place.

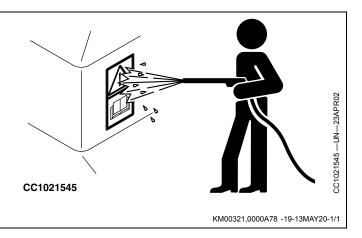


The water jet can remove or damage safety decals. Avoid to direct the water jet on safety decals.

Immediately replace missing or damaged safety decals. Replacement safety decals are available from your KEMPER dealer.





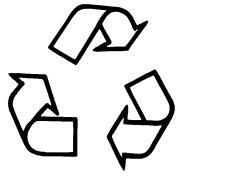


05-8

Decommissioning: Proper Recycling and Disposal of Fluids and Components

Safety and environmental stewardship measures must be taken into account when decommissioning a machine and/or component. These measures include the following:

- Use appropriate tools and personal protective equipment such as clothing, gloves, face shields or glasses, during the removal or handling of objects and materials.
- Follow instructions for specialized components.
- Release stored energy by lowering suspended machine elements, relaxing springs, disconnecting the battery or other electrical power, and releasing pressure in hydraulic components, accumulators, and other similar systems.
- Minimize exposure to components which may have residue from agricultural chemicals, such as fertilizers and pesticides. Handle and dispose of these components appropriately.
- Carefully drain engines, fuel tanks, radiators, hydraulic cylinders, reservoirs, and lines before recycling components. Use leak-proof containers when draining fluids. Do not use food or beverage containers.
- Do not pour waste fluids onto the ground, down a drain, or into any water source.
- Observe all national, state, and local laws, regulations, or ordinances governing the handling or disposal of



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waste fluids (example: oil, fuel, coolant, brake fluid); filters; batteries; and, other substances or parts. Burning of flammable fluids or components in other than specially designed incinerators may be prohibited by law and could result in exposure to harmful fumes or ashes.

- Evaluate recycling options for tires, metal, plastic, glass, rubber, and electronic components which may be recyclable, in part or completely.
- Contact your local environmental or recycling center, or your KEMPER dealer for information on the proper way to recycle or dispose of waste.

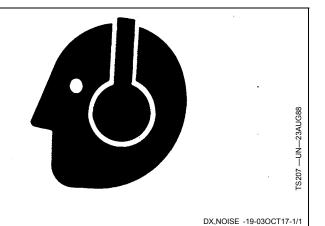
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Protect Against Noise

There are many variables that affect the sound level range, including machine configuration, condition and maintenance level of the machine, ground surface, operating environmental, duty cycles, ambient noise, and attachments.

Exposure to loud noise can cause impairment or loss of hearing.

Always wear hearing protection. Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



Park Machine Safely

Before working on the machine:

- Lower all equipment to the ground.
 Stop the engine and remove the key.
 Disconnect the battery ground strap.
 Hang a "DO NOT OPERATE" tag in operator station.

DX,PARK -19-04JUN90-1/1

Pictorial Safety Signs

At several important places of this machine safety signs are affixed intended to signify potential danger. The hazard is identified by a pictorial in a warning triangle. An adjacent pictorial provides information how to avoid personal injury. These safety signs, their placement on the machine and a brief explanatory text are shown below.

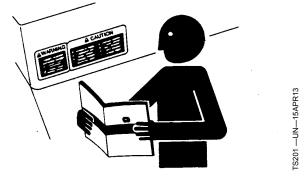
Replace Safety Signs

Replace missing or damaged safety signs. Use this operator's manual for correct safety sign placement.

There can be additional safety information contained on parts and components sourced from suppliers that is not reproduced in this operator's manual.



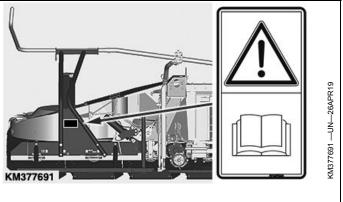
FX,WBZ -19-19NOV91-1/1



DX,SIGNS -19-18AUG09-1/1

Operator's Manual

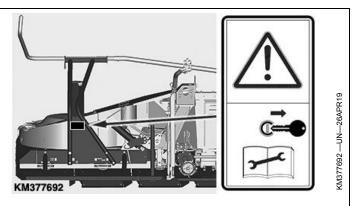
This operator's manual contains all important information necessary for safe machine operation. Carefully observe all safety rules to avoid accidents.



KM00321,0000944 -19-26APR19-1/1

Repair and Maintenance

Before carrying out adjustment, repair and maintenance work, shut off forage harvester engine and remove ignition key.



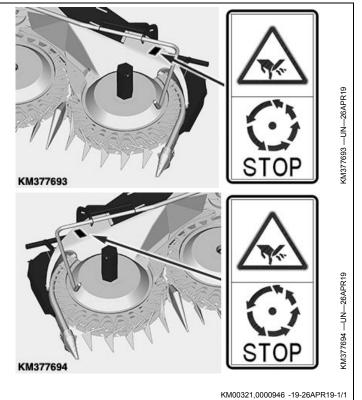
KM00321,0000945 -19-26APR19-1/1

Rotating Blades

Do not touch any moving machine parts. Wait until all moving parts have stopped.

The rotating blades are not immediately stopped when the machine is shut down.

Rotating blades can catch arms, legs or loose clothing as long as they are in motion and can cause serious injury.



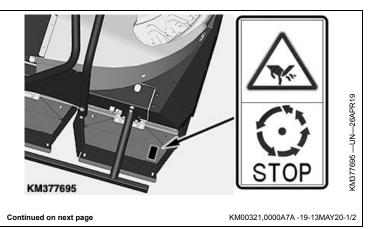
StalkBuster[™] Mulching Units

NOTE: Eight StalkBuster™ mulching units are installed.

Stalkbuster[™] mulching units are rotating. Do not touch any moving machine parts. Wait until all moving parts have stopped.

The StalkBuster[™] mulching units are not immediately stopped when the machine is shut down.

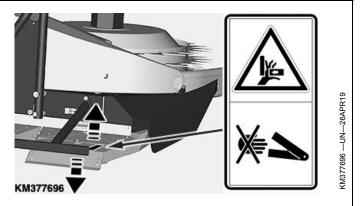
StalkBuster[™] mulching units can catch arms, legs, or loose clothing as long as they are in motion and can cause serious injury.



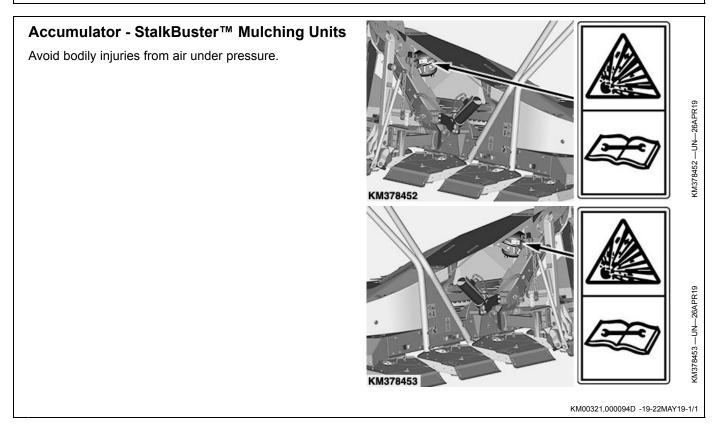
StalkBuster $\ensuremath{^{\rm M}}$ mulching units are pivoting by pneumatic pressure.

Never reach into crushing danger area as long as the StalkBuster™ mulching units pivot.

Before carrying out adjustment, repair and maintenance work, release pneumatic pressure.



KM00321,0000A7A -19-13MAY20-2/2

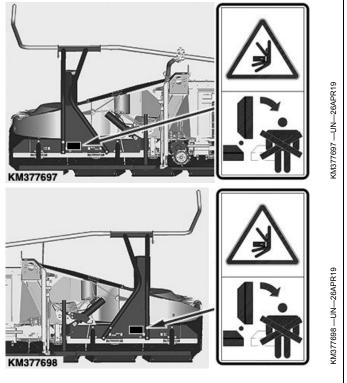


Folding Area

Stay clear of the folding area of the rotary harvesting unit.

When folding or unfolding the rotary harvesting unit, ensure that no persons are standing within the folding area.

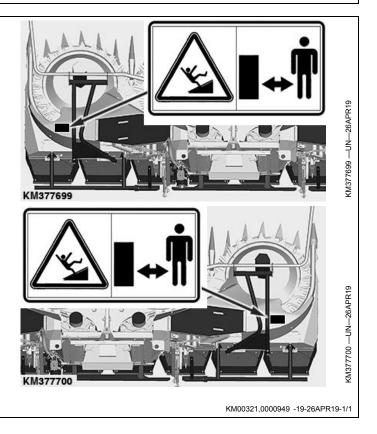
Before folding or unfolding, ensure that all persons keep the required safety distance from the rotary harvesting unit.



KM00321,0000947 -19-26APR19-1/1

Stay Clear of Rotary Harvesting Unit

DANGER - stay clear of header. Disengage header drive, shut off engine and remove key before servicing or unclogging header.



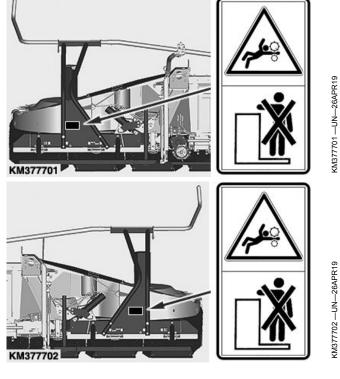
Rotating Drums

Stay clear of rotating drums to avoid personal injury.

Arms, legs or loose clothing might become caught by the rotating drums when in operation.

Always keep the required safety distance from the rotating drums.

Wait until all moving parts have stopped.

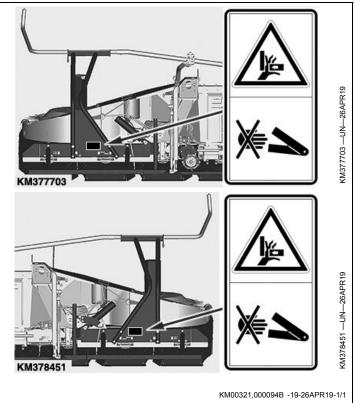


KM00321,000094A -19-26APR19-1/1

Foldable Frame

Never reach into the crushing danger area as long as the outer end sections may move.

Reaching into crushing danger area can cause serious injury.

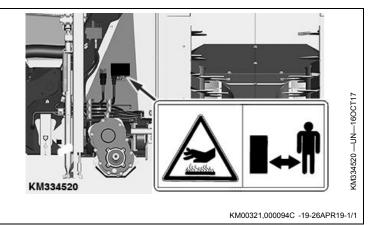


Input Transmission

Input transmission can cause excessive heat.

Stay clear of hot surface.

Hot surface can cause serious burns.



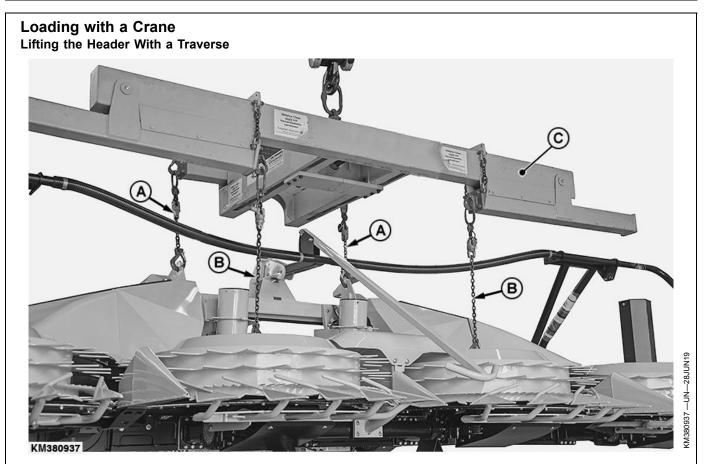
Haulage With a Forklift - General

CAUTION: If the rotary harvesting unit is hauled with a forklift, observe the following safety instructions:

- The driver must be trained and entitled to drive a forklift.
- Use a forklift that meets the weight requirements of the rotary harvesting unit (see "Specifications" Section).

- Use pallet forks with a suitalbe length.
- Chain the pallet to the forklift to prevent it from tipping off.
- Rain, ice and snow can reduce friction on the pallet forks. Drive carefully and adapt the speed to the environmental conditions.

KM00321,0000C56 -19-26OCT21-1/1



A—Chains

B—Chains

CAUTION: When loading the rotary harvesting unit with a crane, always use the suspension points. This prevents the machine from toppling over.

Make sure to use chains and hoisting devices that meet the weight requirements of the rotary harvesting unit (see "Specifications" section).

IMPORTANT: The lifting eye nuts in the gathering drums must be screwed in completely.

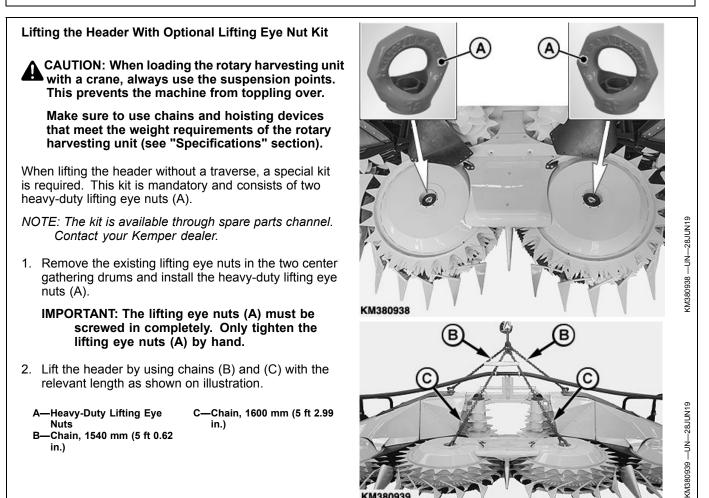
C—Traverse

The chains (A) and (B) must be pulled upwards **vertically**. Therefore, use a traverse (C).

CAUTION: Lifting the header without a traverse will pull the chains at an angle and leads to an overload of the lifting eye nuts in the gathering drums.

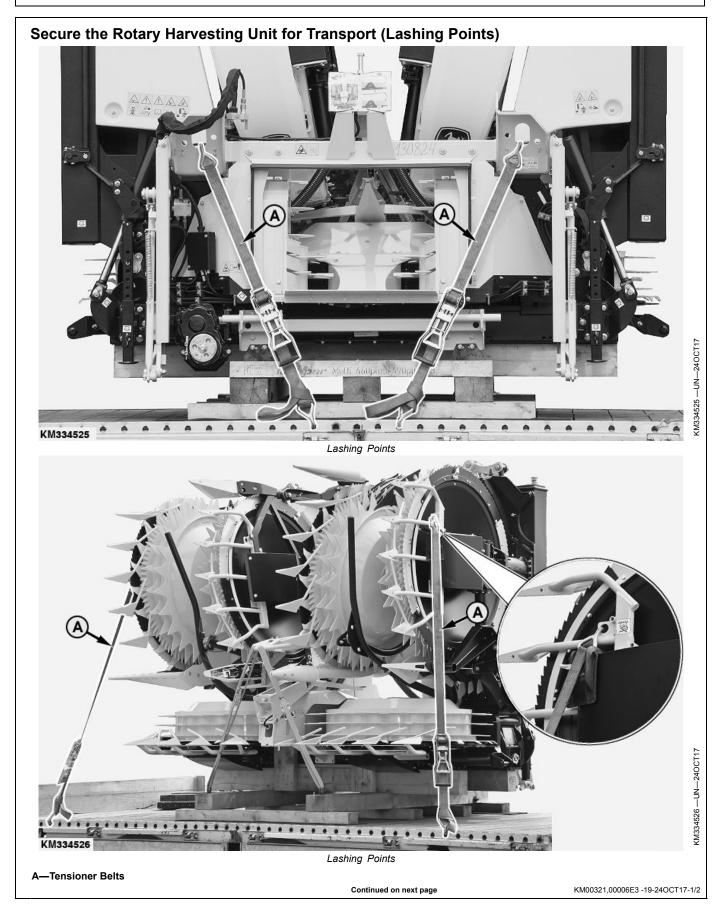
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KM00321,0000A7B -19-13MAY20-1/2



KM00321.0000A7B -19-13MAY20-2/2

Haulage



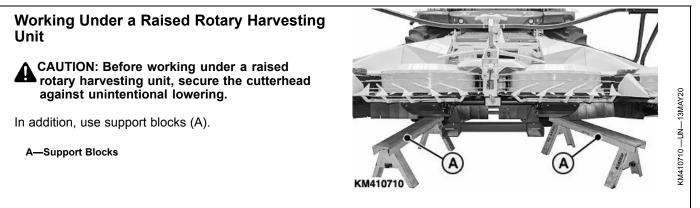
Secure rotary harvesting unit with tensioner belts (A) on both sides as shown. Secure accessories with an additional tensioner belt (optional).

KM00321,00006E3 -19-24OCT17-2/2

Unpacking

As soon as packaging material is removed, check the unit for any damage that might have been incurred during transport.

KM00321,0000038 -19-01SEP08-1/1

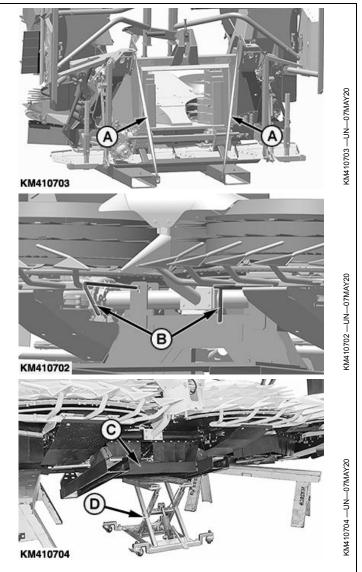


KM00321,0000A80 -19-13MAY20-1/1

Removing the Transport Pallet

- 1. Remove the transport straps (A).
- 2. Lift the rotary harvesting unit.
- IMPORTANT: To secure the rotary harvesting unit against lowering, perform the steps as described under "Working under a Raised Rotary Harvesting Unit" in this section.
- 3. Remove the pins (B) on the front of the transport palette basket.
- 4. Remove the transport pallet (C) using a lifting device (D).

A—Transport Straps B—Pin C—Transport Pallet D—Lifting Device



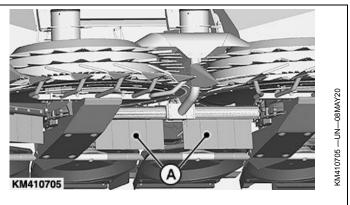
KM00321,0000AC1 -19-16JUN20-1/1

Mounting Dust Protection Rubbers

NOTE: For transport reasons, the two middle dust protection rubbers (A) are supplied separately and must be installed before the first use.

After removing the transport pallet, mount the two middle dust shields (A).

A—Dust Protection Rubbers



KM00321,0000AC2 -19-16JUN20-1/1

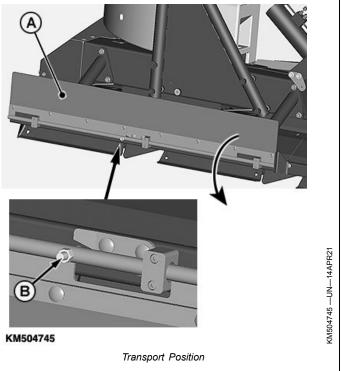
Set Outer Protective Covers into Operating Position

NOTE: The two outer protective covers (A) are folded up for transport purposes.

- 1. Remove screw (B).
- 2. Fold the outer protective cover (A) down in the direction of the arrow into the operating position.

A—Protective Cover

B—Screw

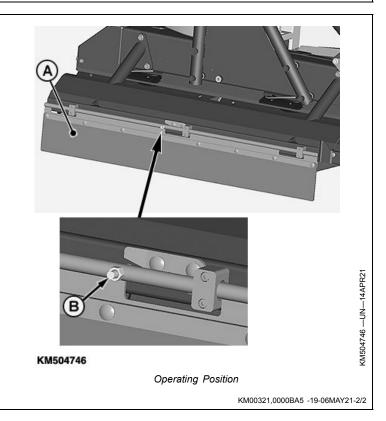


KM00321,0000BA5 -19-06MAY21-1/2

- 3. Reinstall screw (B).
- 4. Repeat the procedure on the opposite side.

A—Protective Cover

B—Screw

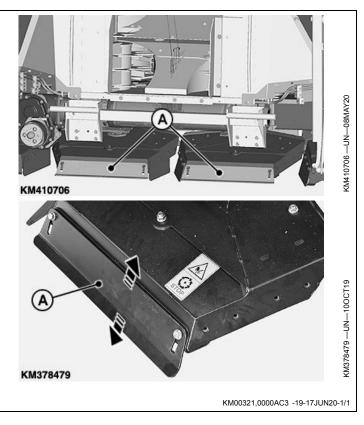


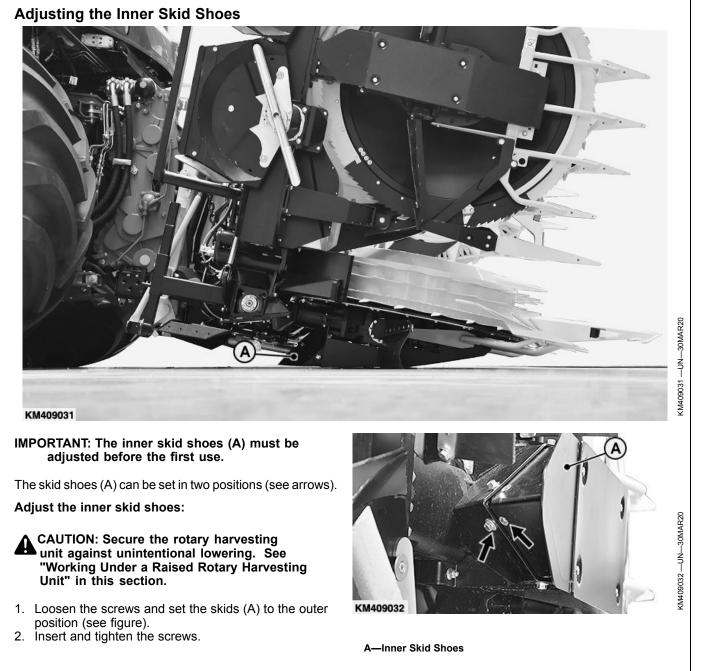
Adjusting the Height of Scraper Sheets on the Center StalkBuster™ Mulching Units

NOTE: For transport reasons, the scraper sheets (A) on the center StalkBuster™ mulching units are set to the highest position.

After the transport pallet has been removed, the scraper sheets (A) must be adjusted. See Adjust Height of StalkBuster™ Scraper Plates in the "Operating" Section.

A—Scraper Sheet





KM00321,0000AC4 -19-16JUN20-1/1

Compatibility Chart

CAUTION: Before attaching the rotary harvesting unit to a forage harvester, carry out the

steps included in Section Preparing the Rotary Harvesting Unit.

The rotary harvesting unit is prepared for installation on the following CLAAS forage harvester types:

 Rotary harvesting unit/CLAAS forage harvester compatibility chart

 460plus StalkBuster™

 930 Type 502

 940 Type 502

 950 Type 502

 960 Type 502

 970 Type 502

 980 Type 502

 980 Type 502

 990 Type 502

 980 Type 502

 980 Type 502

 980 Type 502

 980 Type 502

 990 Type 502

KM00321,0000CD5 -19-07MAR22-1/1

Tire Combinations

NOTE: The optimum angle of the header is in a range between 10.5° and 11.5°.

To achieve the optimum angle of the header, the following tire combinations are recommended for the forage harvester:

930-990 series forage harvesters (type 502)		
Front tire type	Rear tire type	
900/60 R 32 Mitas SFT	600/65 R 28 Mitas IMP	
900/60 R 32 Trelleborg TM 2000	600/65 R 28 Mitas IMP	
900/60 R 32 Trelleborg TM 2000	600/65 R 28 Trelleborg	
800/70 R 32 Michelin MEGAXBIB	600/65 R 28 Mitas IMP	
800/70 R 32 Michelin MEGAXBIB	600/65 R 28 Trelleborg	

When using a tire pressure system, larger tire combinations are recommended:

930-990 series forage harvesters (type 502)			
Front tire type	Rear tire type		
800/70 R 38 Mitas SFT	620/70 R 30 Mitas		
900/60 R 38 Mitas CHO	620/70 R 30 Mitas		

KM00321,0000CD6 -19-07MAR22-1/1

Ballasting Harvester

Before attaching the rotary harvesting unit, make sure harvester is ballasted correctly.

IMPORTANT: Always refer to the information given in Wheels and Ballast Section of the forage harvester operator's manual.

KM00321,0000204 -19-18AUG09-1/1

Adjust additional headlights on forage harvester

IMPORTANT: When folding the rotary harvesting unit, there is a risk of collision with the forage harvester's auxiliary headlights (A).

To avoid a collision when folding the mower attachment, adjust the forage harvester's auxiliary headlights (A) as far outward as possible.

via the Kemper multi-speed gearbox.

name A130FAM is visible.

the Claas Diagnostics System (CDS).

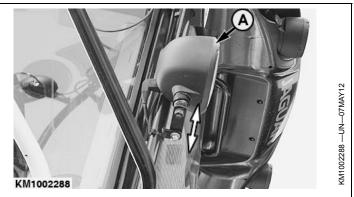
A-Auxiliary headlights

variable header drive.

harvester.

rotary harvesting unit.

with Variable Header Drive



KM00321.00008B5 -19-25FEB19-1/1 Attaching to a Type 502 Forage Harvester CDS HOME > HEADER > Download > Modul Rotary harvesting units for the Claas type 502 forage harvesters are technically partially prepared for the Information Modul A130 FAM V Diagnose Download In addition, programming steps are required in the - A130 FAM forage harvester software, which must be matched with Claas. Contact the Claas dealer concerning this. Einstellungen Modultausch IMPORTANT: To use the variable header drive, module Extras A130FAM must be programmed for the header drive. Otherwise, the rotary harvesting unit can only be used with constant speed and the adjustment of the header speed is carried out NOTE: For rotary harvesting units that are equipped for mounting a support wheel, first it is necessary to delete the existing software on the rotary harvesting unit module. Then the module Programming of the A130FAM module takes place via the forage Harvester. To do so, proceed as follows: 1. Attach the rotary harvesting unit to the forage 2. Connect the forage harvester to a computer and start 3. Select the A130FAM module for programming the

Continued on next page

KM00321.0000AB5 -19-06MAY21-1/5

- 4. When entering a serial number, enter **released by Claas.**
- IMPORTANT: Enter a serial number of a rotary harvesting unit that corresponds to the working width of the Kemper rotary harvesting unit.

	CDS	
HOME > HEADER >	Einstellungen > Kor	nfiguration > ändern
Information	Maschinennummer:	4689142944364
Diagnose	Verkaufstyp:	Orbis 900
Download		
Einstellungen		
Konfiguration		
- anzeigen		
- ändern		

KM00321,0000AB5 -19-06MAY21-2/5

IMPORTANT: The following entries must be released by Claas.

- 5. Use the old Orbis types when selecting the type of machine.
- NOTE: For example, in the case of an Orbis 900, select type 992 and not type I53 (see illustration).
- 6. Depending on the model of the mower attachment, select following settings:

CDS				
HOME > HEAD	ER > Downloa	ad > Modul		
Information	Maschinen	Maschinentyp 992 -		
Diagnose	657 / 149	ORBIS 450		
Download	658 / 150	ORBIS 600		
- Modul	151	ORBIS 606		
Einstellungen	141 / 154	ORBIS 635		
Modultausch	659 / 152	ORBIS 750		
Extras	992 / 153	ORBIS 900		

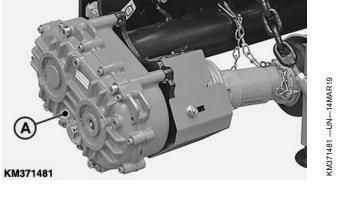
Rotary harvesting unit model	Machine type	Transmission	Transport system
460plus StalkBuster™with- out chassis	Orbis 600	3 speed transmission	No transport system
460plus StalkBuster™ with chassis	Orbis 750	3 speed transmission	Transport wagon

IMPORTANT: Additionally, select the setting "variable drive" for each type.

KM00321,0000AB5 -19-06MAY21-3/5

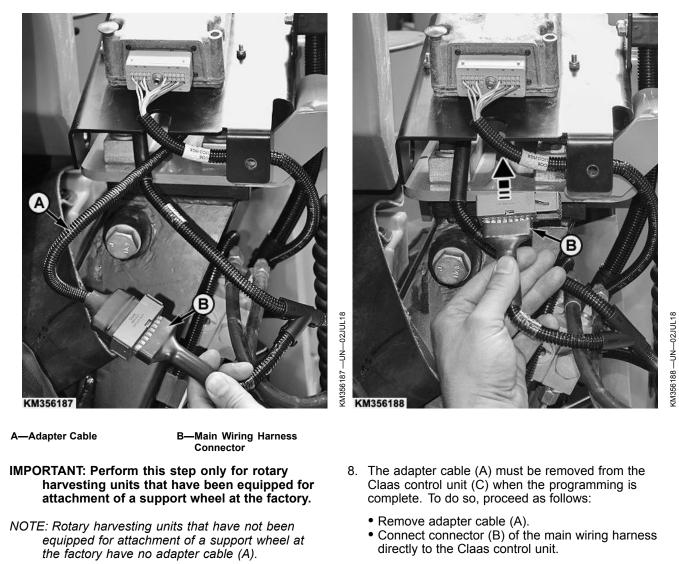
 Shift the multi speed gearbox (A) on the cutting attachment in the 3. gear (see Adjusting Gear Selection with Multi Speed Gearbox for CLAAS Forage Harvesters in the section Operating the Rotary Harvesting Unit).

A-Multi-Speed Transmission

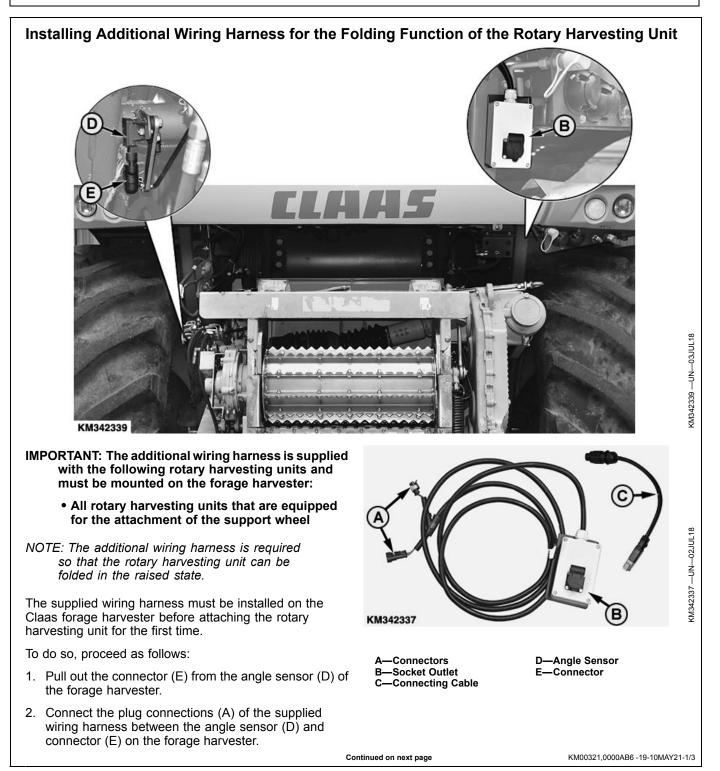


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KM00321,0000AB5 -19-06MAY21-4/5

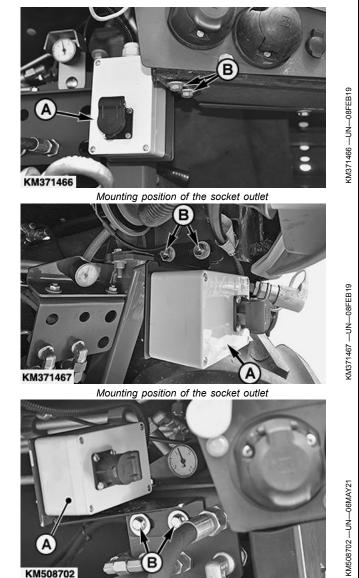


KM00321,0000AB5 -19-06MAY21-5/5



- 3. Install the socket outlet (A) on the Claas forage harvester with screws (B).
- NOTE: The mounting position of the socket outlet varies and depends on the model of the forage harvester.

A—Socket Outlet	B—Screws



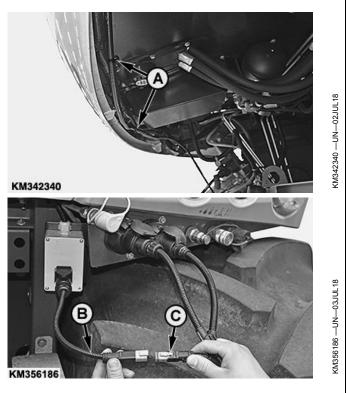
Mounting position of the socket outlet

KM00321,0000AB6 -19-10MAY21-2/3

Continued on next page

- 4. Fix the remaining cables with cable binders (A) behind the front cover.
- 5. Plug the connection cable (B) into the socket outlet and connect it to the main wiring harness (C).
- NOTE: The socket outlet may be mounted on the forage harvester after the corn harvest. The socket outlet does not function as long as no connector is inserted.

A—Cable Binder B—Connecting Cable C—Main Harness



KM00321,0000AB6 -19-10MAY21-3/3



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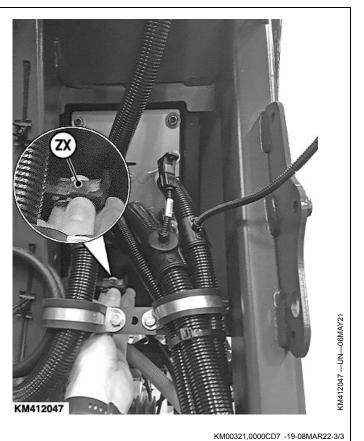
KM00321,0000CD7 -19-08MAR22-1/3

- 3. Fix the cable (A) with cable binders behind the front cover and route it to behind the operator's cab.
 - A—Cable



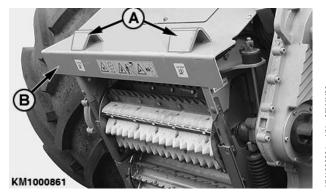
KM00321,0000CD7 -19-08MAR22-2/3

- 4. Open the right side cover on the forage harvester.
- 5. Connect the wiring harness to the 2-pin connector with the labeling "ZX".
- NOTE: For varying plug types, use the adapter cable supplied.
 - ZX—Plug connection for the external additive plant



032322 PN=42



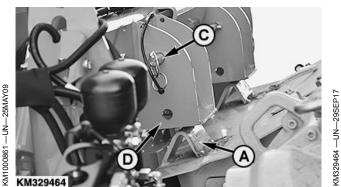


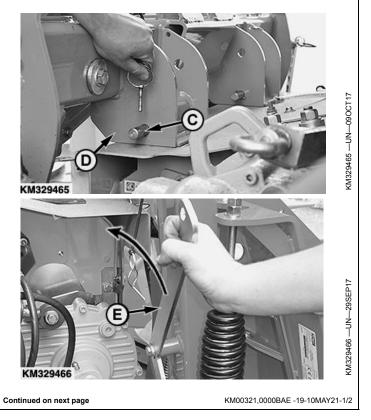
- 1. Drive the forage harvester close to the rotary harvesting unit's frame until latching hooks (A) protrude into brackets (D) of the mounting frame.
 Remove pins (C) on both sides.
- 3. Lift front shield (B) up until latching hooks (A) of the rotary harvesting unit lie in brackets (D).
- 4. Secure upper bearing point by installing pin (C). Lock lower bearing point by engaging lever (E).

IMPORTANT: Retain pin (C) and lever (E) with spring locking pin.

A—Latching Hooks B—Front Shield C—Pin

D—Bracket E-Lever





5. At left and right, remove the jackstands (A) from the front of the machine and store them in the holders (B) provided at the outer feed bars.

A—Jackstand B—Holder

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KM00321,0000BAE -19-10MAY21-2/2

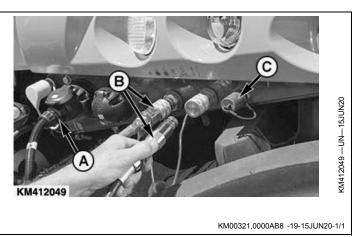
Connecting the Electrical Connectors to the Forage Harvester

Connect the 13-pole connector (A) to the socket on the forage harvester.

Connect the hydraulic hoses (B) with the quick-couplers on the forage harvester.

Connect the pneumatic hose of the rotary harvesting unit to the compressed-air coupler (C) of the forage harvester.

A—13-pin Connector B—Hydraulic Hoses C—Compressed-Air Coupler



Rotary Harvesting Units with Multi-Speed Gearbox and Quick Coupler

Adjust the quick coupler (only for initial use)

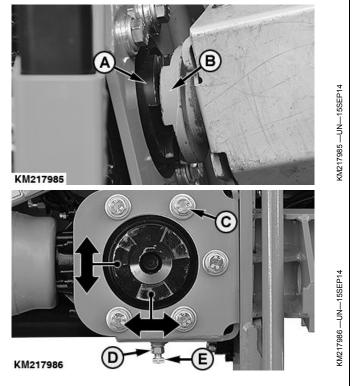
- 1. Make sure that attaching claw (A) on the rotary harvesting unit and attaching claw (B) on the forage harvester are in alignment.
- 2. If necessary, adjust the attaching claw (A) on the rotary harvesting unit.
 - Loosen screws (C).
 - Loosen lock nut (D) and adjust attaching claw (A) with set screw (E).
 - Tighten lock nut (D).
 - Tighten screws (C) to specified torque.

Specification

Screws (C) on Quick

- A—Attaching Claw on Rotary Harvesting Unit **B**—Attaching Claw on Forage Harvester
- C—Screw

- D—Lock Nut E-Set Screw



KM00321,00006CD -19-05OCT17-1/2

Adjust quick coupler in axial direction

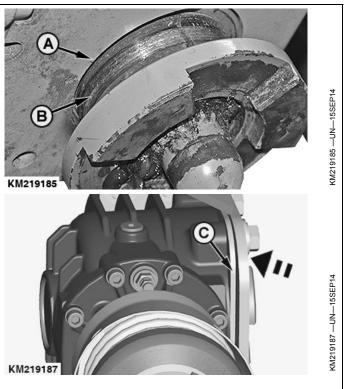
IMPORTANT: Make sure that groove (B) on attaching claw of the forage harvester turns freely and does not touch housing (A).

CAUTION: Risk of fire - Incorrect setting may Result in airborne sparks!

If necessary, install spacer plate (C) before installing the bracket (see arrow).

A—Housing B—Groove

C—Spacer Plate



KM00321,00006CD -19-05OCT17-2/2

Detaching the Rotary Harvesting Unit

IMPORTANT: Before detaching the rotary harvesting unit, make sure that rotary harvesting unit hydraulic functions are all released.

Follow the instructions below:

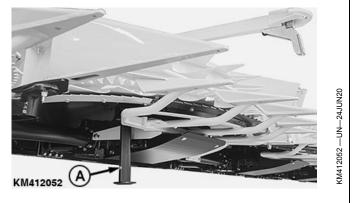
1. Disconnect all plug connections from the forage harvester.



KM00321,0000BAF -19-10MAY21-1/5

2. At left and right, install jackstands (A) underneath the front of the machine.

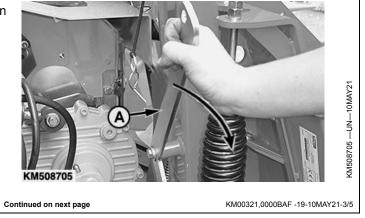
A—Jackstand



KM00321,0000BAF -19-10MAY21-2/5

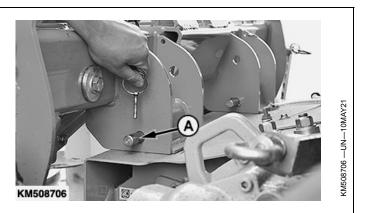
3. Move the level (A) in the direction of the arrow to open the lower lock.

A-Lever



4. Remove pin (A).

A—Pin



KM00321,0000BAF -19-10MAY21-4/5

5. Lower the front shield of the forage harvester and move it out of the mounting frame of the rotary harvesting unit.



KM00321,0000BAF -19-10MAY21-5/5

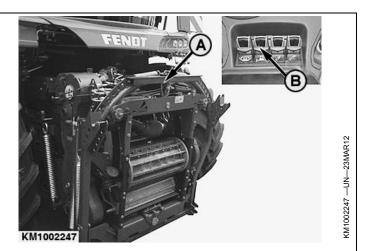
Attachment to a FENDT Forage Harvester

Align the Oscillating Frame

Align oscillating frame (A) with linear module (B).

A—Oscillating Frame

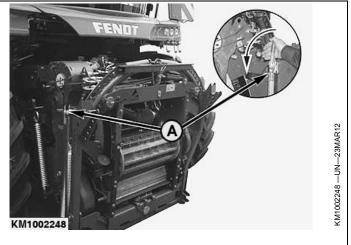
B—Linear Module



KM00321,0000A81 -19-13MAY20-1/1

Attach the Rotary Harvesting Unit to FENDT Forage Harvesters

- 1. Use tensioning lever (A) to open the lock.
 - A—Tensioning Lever

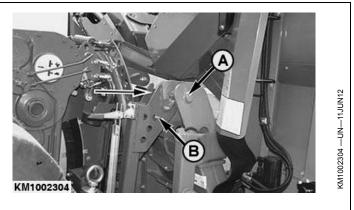


KM00321,0000A82 -19-14MAY20-1/8

2. Drive the forage harvester slowly to the rotary harvesting unit until pins (A) on the right and left sides of the rotary harvesting unit are above the upper receiver jaws (B) on the tilt frame.

A—Pin

B—Receiver Jaws



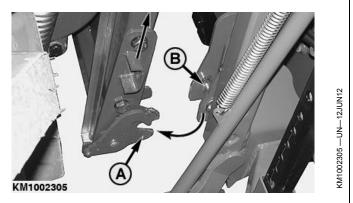
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KM00321,0000A82 -19-14MAY20-2/8

- 3. Raise the lifting gear until pins (B) engage in the lower latches (A) at left and right.
- 4. Stop the engine.
- 5. Apply the park brake.

A—Latches

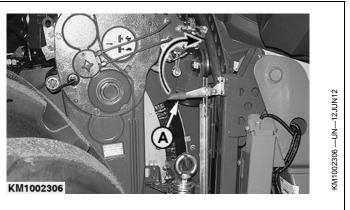
B—Pin



KM00321,0000A82 -19-14MAY20-3/8

- 6. Use tensioning lever (A) to close the lock.
 - A—Tensioning Lever

A—Locking Hook



KM00321,0000A82 -19-14MAY20-4/8

7. Check that locking hooks (A) are seated correctly. KM1002251 Continued on next page KM00321,0000A82 -19-14MAY20-5/8

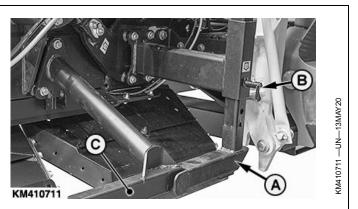
- 8. At left and right, raise jackstand (A) to the same height as protective tube (C).
- 9. Secure jackstand (A) with spring-loaded pin (B).

10. Connect the pneumatic hose to the outlet (A).

A—Jackstand B—Spring-Loaded Pin

A-Outlet

C—Protective Tube



KM00321,0000A82 -19-14MAY20-6/8

OZAVPT- 1002

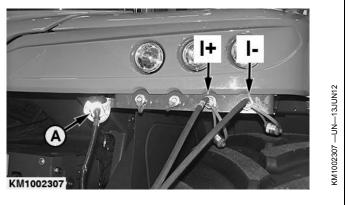
KM00321,0000A82 -19-14MAY20-7/8

11. Connect Hydraulic Hoses and Wiring Harness

The hydraulic outlets on the forage harvester are numbered. Connect the numbered hydraulic hoses of the rotary harvesting unit to the relevant hydraulic outlets of the forage harvester.

Connect wiring harness (A) to the electrical socket on the forage harvester.

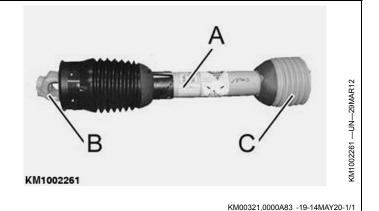
A—Wiring Harness



KM00321,0000A82 -19-14MAY20-8/8

Driveline

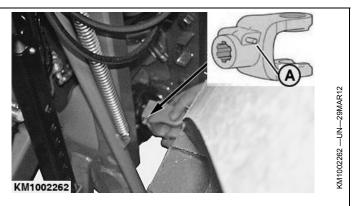
A—Driveline B—Header End C—Forage Harvester End



Connect Driveline

 Press sliding pin (A) and slide the joint onto the splined shaft on the rotary harvesting unit until sliding pin (A) engages in the ring-shaped groove.

A—Sliding Pin



KM00321,0000A84 -19-14MAY20-1/3

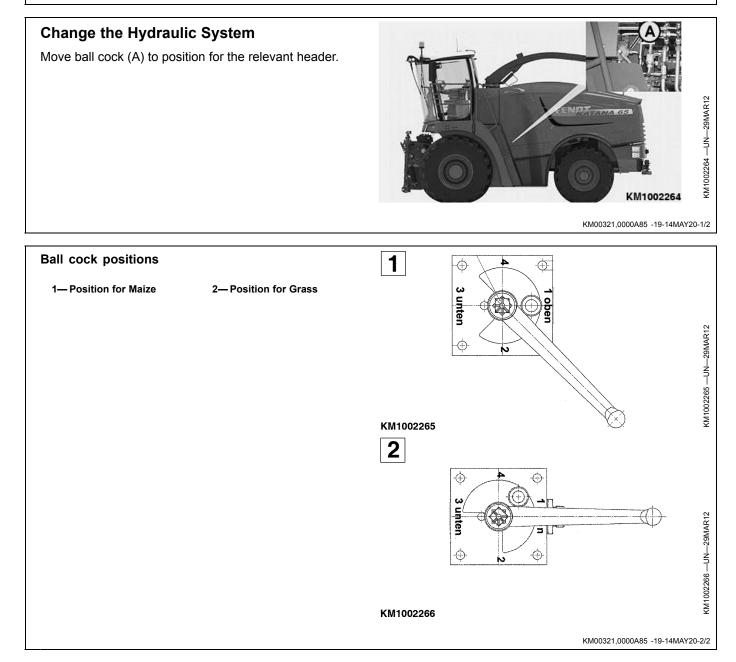
2. Slide the guard over the joint until it engages.



- Press sliding pin (A) and slide the joint onto the splined shaft on the forage harvester until sliding pin (A) engages in the ring-shaped groove.
 - A—Sliding Pin

 KM1002253

KM00321,0000A84 -19-14MAY20-3/3



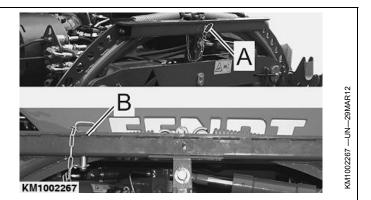
Unlock the Oscillating Frame

Remove locking pin (A) and insert it in hole (B) in the oscillating frame.

NOTE: The oscillating frame is now unlocked.

A—Locking Pin

B—Hole

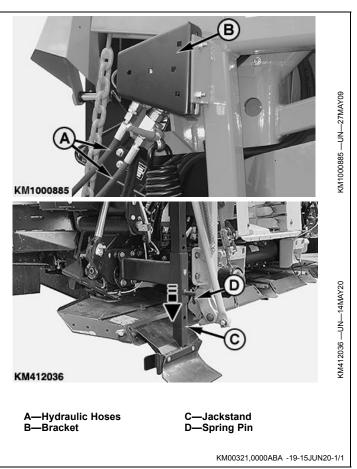


KM00321,0000A86 -19-14MAY20-1/1

Detaching the Rotary Harvesting Unit

NOTE: Fold the rotary harvesting unit before setting it down.

- 1. Lower the rotary harvesting unit to the ground.
- 2. Shut off the forage harvester's engine, remove the key from the ignition and apply the park brake.
- Disconnect the pneumatic hose, electric connectors and the hydraulic hoses (A) from the forage harvester and store them in the bracket provided (B).
- 4. Pull off the driveshaft.
 - NOTE: Leave the rotary harvesting unit standing at a height that allows the unit to be re-attached to a forage harvester at a later time. Never select a height that is too low.
- 5. Start the forage harvester and lower the rotary harvesting unit until the dividing points touch the ground.
- 6. At left and right, lower the jackstands (C) and lock them at a suitable height. To do this, pull out the spring-loaded pin (D) and let it re-engage when the jackstand is at the correct height.
- 7. Open the brackets on the attachment frame.
- 8. Drain the feedroll housing and move it out of the attaching frame of the rotary harvesting unit.



Transport Information

CAUTION: When driving on public roads or highways at night or during the day, observe local traffic regulations regarding warning devices, lighting and safety. See also the "Safety" section.

IMPORTANT: Refer to the relevant forage harvester Operator's Manual to meet local government regulations when driving harvester on public road.

Depending on local road regulations, the use of the comfort support wheel might be mandatory.

If the rotary harvesting unit is to be transported, fold it first.

KM00321,000095A -19-27MAY19-1/1

Folding the Rotary Harvesting Unit

CAUTION: Risk of serious injury! When unfolding or folding the rotary harvesting unit, make sure that everyone is clear of the machine.

When driving on public roads or highways at night or during the day, observe local traffic regulations regarding warning devices, lighting and safety. Fold the outer sections for transport according to the local regulations.

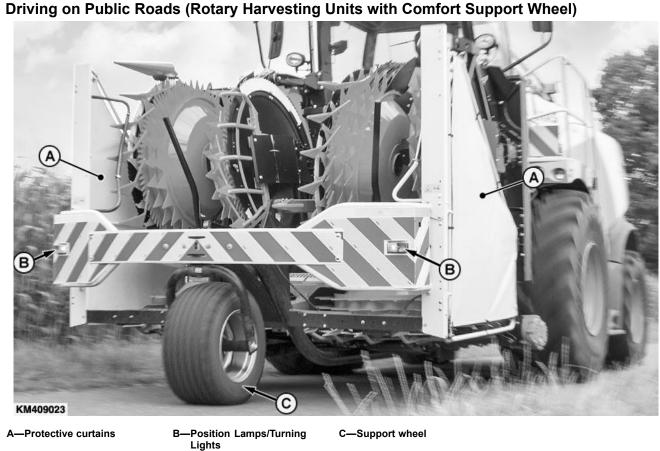
KM00321,0000A88 -19-14MAY20-1/1

Apply Decal (Rotary Harvesting Units with Support Wheel)

On rotary harvesting units with a support wheel, a decal bearing the specifications is supplied (see illustration).

The decal must be applied to the forage harvester close to its type-plate.

Feldhäckslertyp	Vorsatztyp	zulässige Achslast zul.
		Fahrwerk Vorderachee Hinterachee Gesamtgew.
	1	
		[]
	7	



IMPORTANT: Rotary harvesting units equipped for installation of the comfort support wheel (C) may be driven on public roads only if the comfort support wheel is actually attached. See also supplementary Operator's Manual

for comfort support wheel 400F.

When driving on public roads with the comfort support wheel attached, the entire area around the dividers is covered with protective cloths (A).

Position Lamps and Turning Lights:

As the position lamps and turning lights on the forage harvester are covered by the gathering drums in raised position, the comfort support wheel features two duplicated position lamps/turning lights (B).

KM00321,0000A8A -19-14MAY20-1/1

Driving on Public Roads (Rotary Harvesting Units without Comfort Support Wheel)

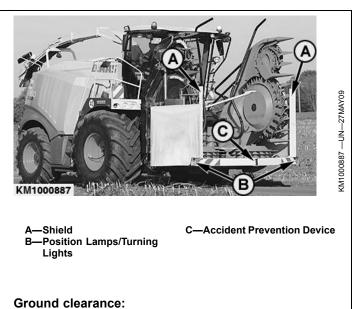
When driving on public roads, the entire area around the crop separators must be covered with a protective guard (A).

Protective guard (A) assembly sequence:

- 1. Wait until rotating blades have come to a complete stop. Then fold up the side cutting units.
- 2. Place and unfold accident prevention device (C) on the central divider point.
- 3. Install protective guards (A) on left and right side, and fasten them with the rope provided with accident prevention device.
- 4. The skid shoes, blades and other edges are covered with protective cloths.

Side lamps and indicators:

As the side lamps and indicators on the forage harvester are usually covered by the intake drums in raised position, the accident protection device features two duplicated position lamps/indicators (B). For the 12 V power supply, use the 7-pole plug located on the right-hand side of the harvester.



When driving on public roads, the rotary harvesting unit must be raised so that the front accident prevention device

(C) is approx. 300 mm (1 ft) above the ground surface.

KM00321,0000A8B -19-14MAY20-1/1

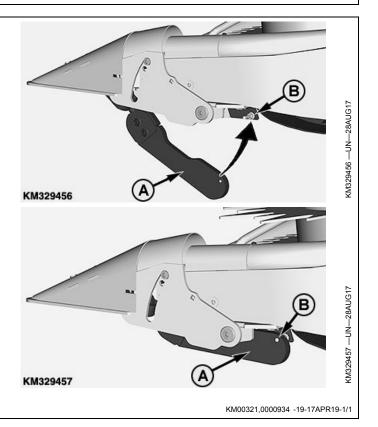
Set AHC-Sensor into Transport Position

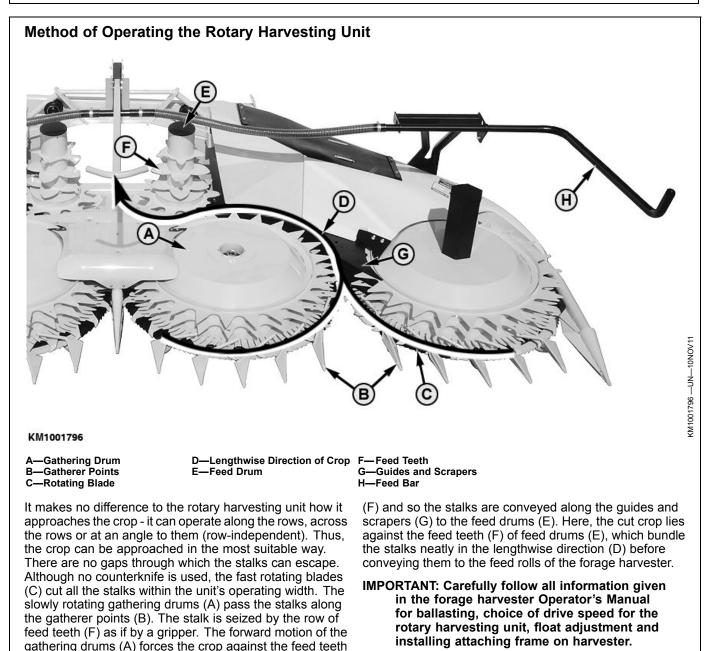
AHC-Sensors (A) must be set into transport position in order to meet maximum transport width:

- Swing AHC-Sensor (A) in direction of arrow.
- Put AHC-Sensor (A) onto bolt (B).
- Repeat on opposite side.

A—AHC-Sensor

B—Bolt





KM00321,000052A -19-14NOV11-1/1

Operating the Rotary Harvesting Unit - General Use

Starting the Forage Harvester

Starting up the forage harvester, switching on the cutterhead and rotary harvesting unit, and reversing the feed rolls should always take place with the engine running at idle speed (see forage harvester operator's manual for details). The rotary cutters do not move (due to overrun devices).

Engage forward gear at idle speed only. This avoids unnecessary wear on the clutches.

Operating the Rotary Harvesting Unit

Once the cutterhead is turning at the correct speed, and the rotary cutters are at the appropriate speed, drive into the standing crop.

Ground speed varies depending on the density of the crop, crop type and the performance of the forage harvester.

For headland turns, maintain the rate of rotation. This avoids unnecessary wear on the rotary harvesting unit drive.

When changing forage wagon, keep the rotary harvesting unit engaged. This avoids unnecessary wear on the rotary harvesting unit drive.

KM00321,000020F -19-24AUG09-1/1

Clear Blockages

CAUTION: Risk of serious injury! Never attempt to clear blockages in the rotary harvesting unit by hand while the unit is running. First shut off

the forage harvester's engine, and wait until all moving parts have come to a stop.

During harvesting, most blockages can be cleared by briefly reversing the gathering drums.

KM00321,0000A8C -19-14MAY20-1/1

Clear Blockages on CLAAS Forage Harvesters

When blockages occur, the gathering drums can be stopped and then reversed.

To clear blockages:

- Stop driving the machine.
- Drive the forage harvester backwards a short distance.
 Briefly press button (A) and wait until feeder and rotary harvesting unit have stopped.
- Press button (A) again and hold until the blockage is cleared.

NOTE: The reversing process takes place as long as button (A) is pressed.

CAUTION: Risk of serious injury! Never attempt to clear blockages in the rotary harvesting unit by hand while the unit is running. First shut off the forage harvester's engine, and wait until all moving parts have come to a stop.

A—Button



KM00321,0000198 -19-29JUN12-1/1

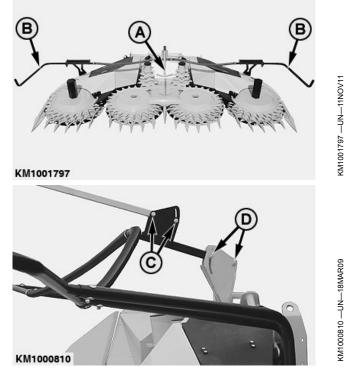
Adjusting the Central Feed Bar

NOTE: If crop is short, set central feed bar (A) low.

Feed bars (A) and (B) force the crop inward and assure a better feed. The height of the central feed bar (A) can be altered in the field to suit the prevailing crop conditions.

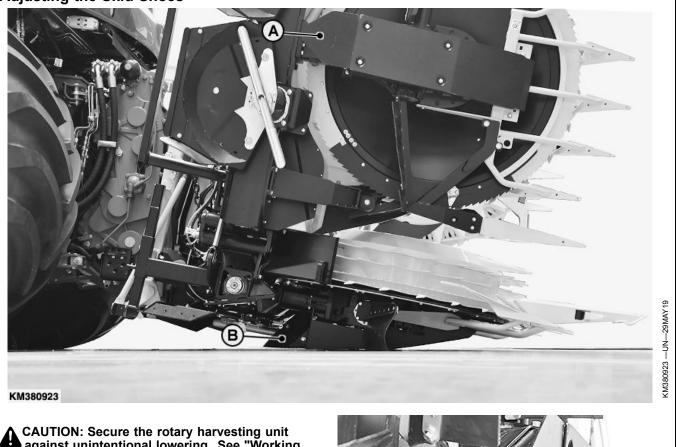
• Slacken off the bolts (C) and (D) and adjust the height of the central feed bar. Then retighten the bolts.

A—Central Feed Bar B—Feed Bar C—Bolt D—Bolt



KM00321,000052B -19-15NOV11-1/1





CAUTION: Secure the rotary harvesting unit against unintentional lowering. See "Working Under a Raised Rotary Harvesting Unit" in "Preparing the Rotary Harvesting Unit" section.

Outer skid shoes (A) and inner skid shoes (B) can be set in two positions (see arrows).

Adjust outer skid Shoes (A):

In order to comply with the transport width of 3.30 m, the outer skid shoes (A) must be adjusted inwards.

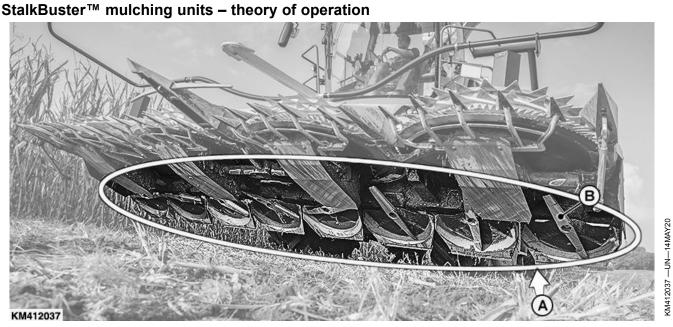
If the overall width of the forage harvester is wider than 3.30 m, it is recommended to set the outer skid shoes (A) outwards.

Adjust inner skid shoes (B):

Adjust the inner skid shoes (B) so that they are aligned parallel to the ground.



KM00321,0000AC0 -19-16JUN20-1/1



Eight integrated rotary mulching units (A) in the main frame of the header destroy the stubble from the top to the bottom to prevent corn borer infestation. No stubble are flattened by the tires of the forage harvester or tractors.

Features of the StalkBuster™ mulching units:

- Follow the ground contours per unit.
- Destroy the stubble from the top all the way down to the ground.
- A ratchet clutch protects each unit individually.
- Every unit lifts automatically up due to pneumatic pressure when driving backwards.
- The pneumatic pressure system allows the floor contours to be followed perfectly.
- Pneumatic cylinder integrated into the base frame.
- Specially shaped rotors (B) completely crush all stubble.

IMPORTANT: The best mulching results are achieved at 75 cm (2.46 in) row spacing. If the row spacing is narrower, the results may be different.



A—StalkBuster™ mulching E units

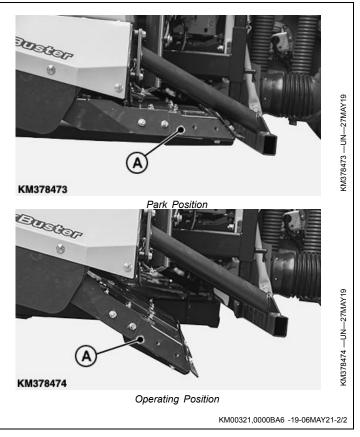
B—Rotor

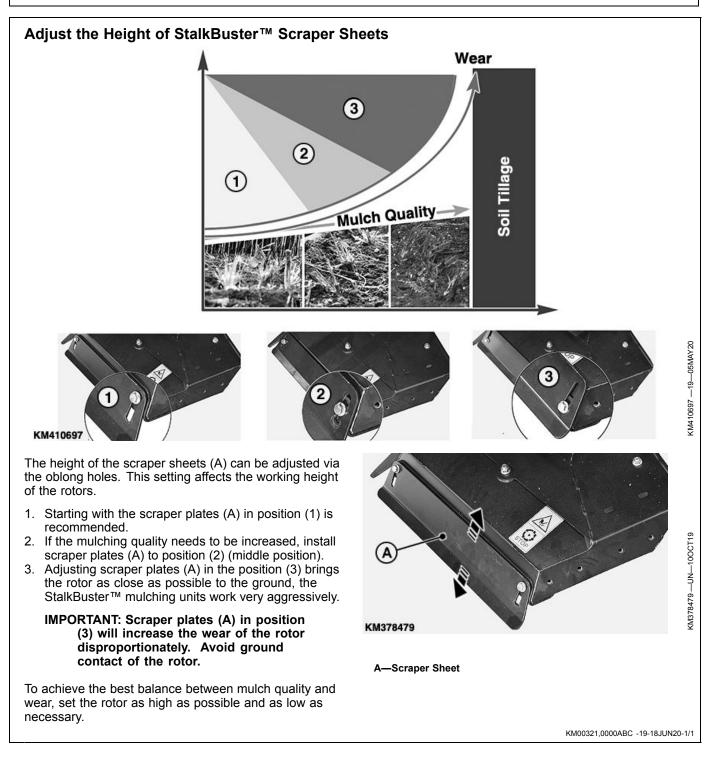
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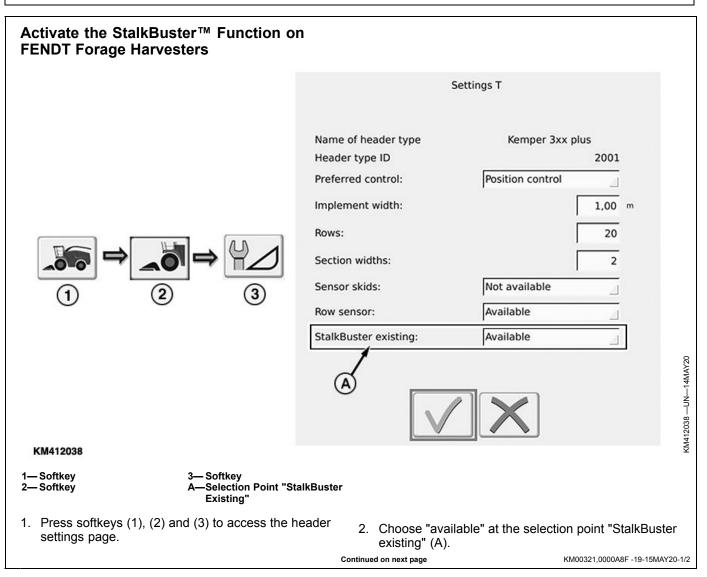
KM00321,0000BA6 -19-06MAY21-1/2

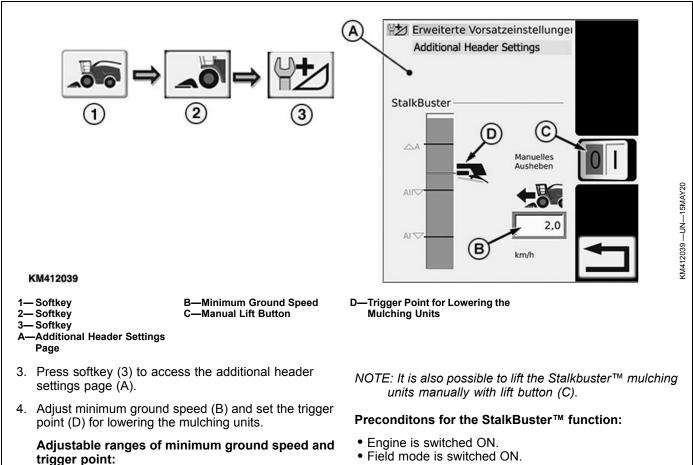
The StalkBuster[™] mulching units (A) are raised into park position or lowered into operating position by pneumatic pressure.

A—StalkBuster™ Mulching Unit









- Minimum ground speed: 1-3 km/h
- Trigger point for lowering the mulching units: 0-100%
- 5. If the conditions (B) and (D) are fullfilled, lowering of the Stalkbuster[™] mulching units will start automatically.

Required Settings for the StalkBuster[™] Function:

- Main clutch is switched ON.
- Cutterhead is switched ON.
- Header drive is switched ON.
- Manual lift button is switched OFF.

NOTE: All conditions must apply.

All Preconditions applied ^a	Ground Speed > Minimum Ground Speed	Header Height < Trigger Point for Lowering the Mulching Units	Action StalkBuster™
0	0	0	StalkBuster™ not lowering
0	0	1	StalkBuster™ not lowering
0	1	0	StalkBuster™ not lowering
0	1	1	StalkBuster™ not lowering
1	0	0	StalkBuster™ not lowering
1	0	1	StalkBuster™ not lowering
1	1	0	StalkBuster™ not lowering
1	1	1	StalkBuster™ not lowering
1	1	1	StalkBuster™ lowering

^aSee "Preconditions for the StalkBuster™ Function["] in this section.

KM00321,0000A8F -19-15MAY20-2/2

Activating the StalkBuster™ Function on Claas Forage Harvesters

Turn on the switch for the additive plant on the hand console (A).

NOTE: To control the lifting and lowering of the StalkBuster™ mulching units, the signal of the additive plant is used.

The StalkBuster™ mulching units are lowered into operating position, when:

- the road safety mode button is in field mode,
- the direction of travel is forward,
- the cutterhead is switched on,
- the header drive is switched on,
- the header is in the harvesting position,
- the drive speed is higher than 0.5 km/h.



Adjusting StalkBuster[™] Contact Pressure

To adjust the contact pressure of the StalkBusterTM mulching units, turn knob (A) at the control valve (B).

- NOTE: The control valve (B) is located on the left-hand side of the header (viewed in direction of travel).
- Increase the contact pressure: Pull knob (A) and then turn it in direction of (D).
- To decrease contact pressure: Pull knob (A) and then turn it in direction of (C).
- NOTE: The recommended contact pressure is 300—400 kPa (3—4 bar) (43—58 psi).

The higher the contact pressure, the higher the wear on the StalkBuster™ mulching units.

A—Knob B—Control Valve C—Decrease contact pressure D—Increase contact pressure



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KM00321,0000CD9 -19-08MAR22-1/1

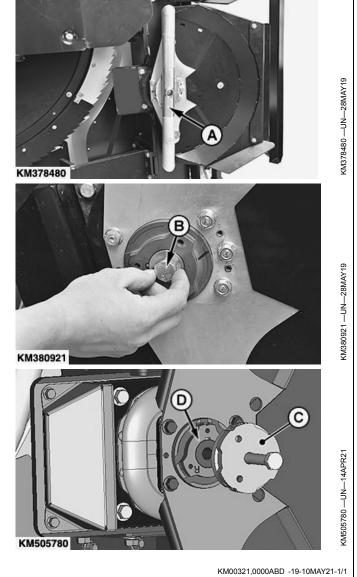
Harvesting with deactivated StalkBuster™ function

If harvesting is desired without StalkBuster[™] function, proceed as follows:

- Remove the gerotor (A) of all mulching units.
 Insert a screw M16 X 70 (B) to protect the thread from dirt.
- NOTE: To protect the gear case flange (D), a cap (C) is available through spare parts channel. Contact your Kemper dealer.
- IMPORTANT: Maintain pneumatic pressure to ensure that the StalkBuster™ mulching units are raised in park position.

A—Rotor B—Screw, M16x70

C—Cap D—Gear Case Flange



Adjusting Gear Selection with Multi-Speed Gearbox for CLAAS Forage Harvesters

The multi-speed drive for CLAAS forage harvesters has 4 speeds.

The first 2 speeds are selected by turning nut (B) on the outside of the drive.

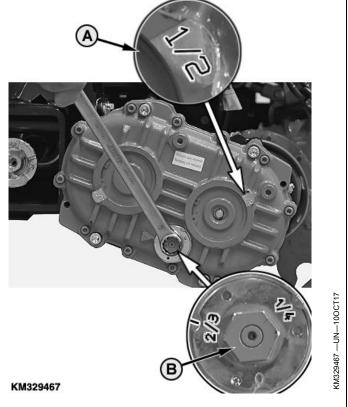
The entire multi-speed drive can be rotated so that 2 more speeds (A) can be selected.

With the drive in the position shown, the first and second speeds can be selected.

B-Nut (Second Speed

Engaged)

A—First and Second Speed Positions



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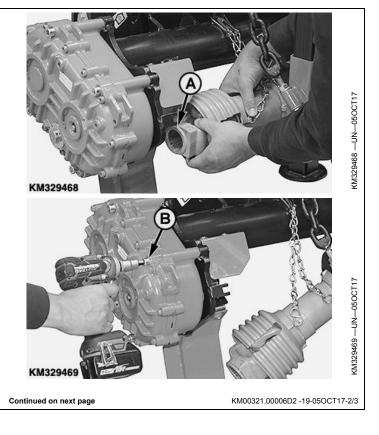
Rotate the multi-speed gearbox

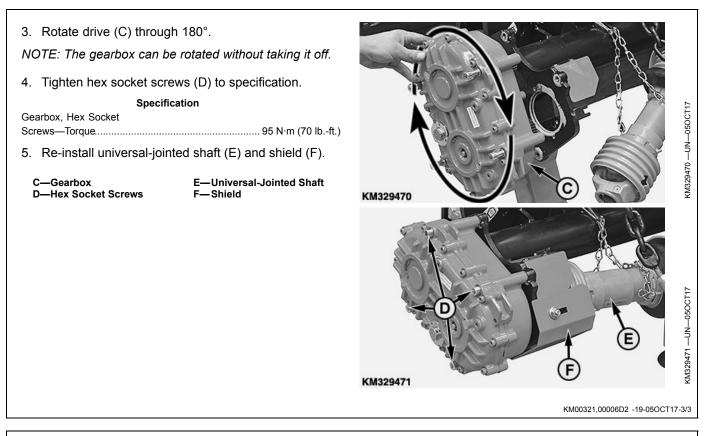
To select the third and fourth speeds, the drive must be rotated around its central axis.

To do so, proceed as follows:

- 1. Remove universal-jointed shaft (A) from gearbox.
- 2. Unfasten hex socket screws (B).

A—Universal-Jointed Shaft B—Hex Socket Screws





Lengths of Cut and Gear Selection with Multi-Speed Gearbox for CLAAS Forage Harvesters

NOTE: The grayed out lengths of cut may under certain circumstances lead to problems in the material flow.

See table below to determine length-of-cut adjustment.

Lengths of cut in mm															
	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
	Gear selection (4 gears)														
20-knife cutterhead	-	-	1	1	1	2	2	3	3	3	4	4	4	4	4
24 cutterhead	-	1	1	1	2	2	3	3	4	4	4	4	4	4	4
28 cutterhead	1	1	1	2	2	3	3	4	4	4	4	4	4	-	-
36 cutterhead	1	2	2	3	3	4	4	4	4	4	-	-	-	-	-

IMPORTANT: Class Forage Harvesters of types 498 and 502 equipped with a variable attachment drive can change speed within the cutting length settings. In order to prevent very excessive drum speed, you cannot use the 4th gear of the multi-speed transmission here.

NOTE: When the 3rd gear is operated with maximum variable speed, this corresponds with the 4th gear.

KM00321,0000BA7 -19-06MAY21-1/1

Harvesting

Before the harvest, do the following:

- Unfold the rotary harvesting unit
- Check that the rotary cutter brakes are functioning
- properly
- Adjust the feed bars
- Adjust the speed at which the gathering drums operate

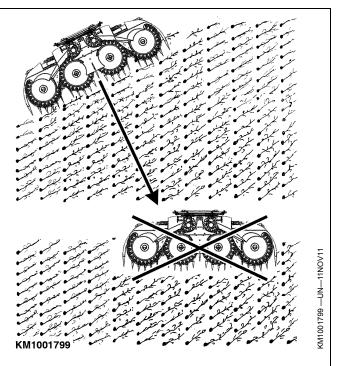
IMPORTANT: Avoid unnecessary wear at the clutches. Always select forward gear from the idle setting.

- 1. Run the forage harvester's engine at idle speed.
- 2. Switch on the rotary harvesting unit.
- 3. Wait until the gathering drums and rotating blades have reached their operating speed.

IMPORTANT: In most cases, it is best to approach the crop at right angles to the direction it is lying in. This usually results in the most even flow of crop.

IMPORTANT: Observe the flow of crop at all times.

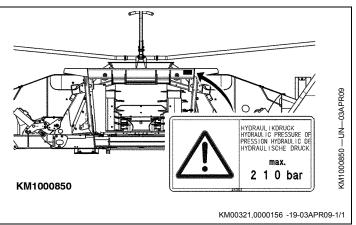
4. Drive into the crop at a relatively high speed in order to achieve a flow of crop quickly.



KM00321,000052D -19-15NOV11-1/1

Hydraulic System

The hydraulic pressure must not exceed 21000 kPa (210 bar; 3046 psi).



Special Kit for Row Guidance (Steering Assistance)

When driving a forage harvester 90% of the driver's attention is focused on steering. Use of the entire machine capacities is thus only possible with assisted steering.

A special kit is available as an attachment and is composed of:

- (1) sensor system with connecting cables
- (1) set of hardware for installation on rotary harvesting unit
- (1) assembly instructions

KM00321,0000272 -19-16FEB10-1/1

Special Kit for AHC

The AHC system is made of two sensors that are touching (following) the ground contours and maintain the rotary harvesting unit parallel to the ground.

The electric impulses of the sensors are converted into hydraulic oil quantity by the control unit of the forage

harvester (see forage harvester operator's manual for operating the AHC function).

Depending on the oil quantity a cylinder extends or retracts in such a way that the rotary harvesting unit is always adjusted parallel to the ground.

KM00321,00008E2 -19-08MAR19-1/1

460 ^{plus} StalkBuster™ Rotary Harvesting Unit - Switch the machine off - Remove the key from the ignition								
CAUTION: Before making any ac doing any service work, always	ljustments or - Wait until a	all the moving parts have						
Symptom	Problem	Solution						
High output required if the harvest result is poor	Rotating blade segments are dull	Replace the rotating blades.						
	Defective cleaners	Install new cleaners.						
Rubbing noises at the mower blade	Rotor is dirty	Clean the rotor. If possible, the cutting area should be cleaned out before the unit is used.						
	Defective cleaners	Install new cleaners.						
Rotary harvesting unit is vibrating	Imbalance caused by dirty rotating blades	Clean the rotating blades.						
	Imbalance caused by asymmetrical rotating blades	Always replace the rotating blades two at a time.						
	One of the cleaners is damaged	Replace both cleaners.						
	Imbalance at rotating blade caused by excessive vertical play	Straighten the blades or install new blades.						
Stalks are pushed to the front before they are cut (long, uneven stubble)	Leaves accumulated at the dividers	Clean the dividers.						
	One of the cleaners is damaged	Replace both cleaners.						
Feeder house drums stop rotating	Blockage in the feeding area	Reverse the gathering drums briefly. Reverse them repeatedly if necessary.						
	Worn skid shoes	Replace.						
	Defective transmission	See your Kemper dealer.						
Transmissions overheating	Too much oil or too little oil in the transmission	Check oil level in the transmission and add or drain oil as necessary.						
The gathering drums and rotating blades refuse to start	Claw clutch defective	See your Kemper dealer.						
The entire left or right side of the unit stops rotating	Left or right friction clutch defective	See your Kemper dealer.						
The unit refuses to unfold or fold	A foreign body (for example, grain of sand) is obstructing the restrictor	See your Kemper dealer.						

Continued on next page

KM00321,0000ABE -19-16JUN20-1/2

Troubleshooting

Symptom	Problem	Solution
Poor cut with widely spaced rows	The unit is tackling seven rows of plants. The middle row is hindering the cut.	Tackle only six rows of plants. Contact your KEMPER dealer if necessary.
StalkBuster™ units refuse to raise/lower	Pneumatic pressure supply interrupted	Restore pneumatic pressure supply
	Solenoid of the valves is stuck	Replace the valves
	Electrical connection of the valves failed	Check and repair electrical connection
StalkBuster™ units vibrate	Rotors are unbalanced	Replace rotors
	Covers are loose	Fasten attaching screws of the covers
High wear on the claw clutches	The square pipes of the base frame are bent or misaligned due to a collision	Check that the square pipes of the base frame are correctly aligned and flush. If parts are damaged, replace.
		KM00321,0000ABE -19-16JUN20-2/2

Service Intervals

CAUTION: Before making any adjustments or doing any service work, always:

- Switch the machine off
- Remove the key from the ignition
- Wait until all the moving parts have
- come to a standstill.

IMPORTANT: The intervals quoted here are for average conditions. Adverse operating conditions may make it necessary to apply lubrication or carry out an oil change more often.

IMPORTANT: Replace any damaged parts. Any screws that have worked loose must be retightened to the proper torque.

Clean grease fittings before lubrication. Replace lost or damaged grease fittings immediately. If a new fitting fails to take grease, remove it and check whether the grease passage is blocked.

Perform lubrication and maintenance work mentioned in this section before and after every harvesting season as well.

OUKM001,0000012 -19-15FEB05-1/1

Grease

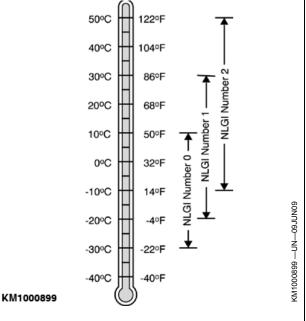
Use grease based on NLGI consistency numbers and the expected air temperature range during the service interval.

AVIA AVIALITH 2 EP grease is recommended.

Other greases may be used if they meet the following specification:

NLGI Service Classification GC-LB

IMPORTANT: Some types of grease thickeners are not compatible with others. Contact your lubricant supplier before mixing various types of lubricants.



KM00321,0000A93 -19-15MAY20-1/1

Low-Viscosity Grease for Gears

The feed drum spur gear angle drives are filled with low-viscosity grease for gears.

The following low-viscosity greases are recommended:

Other low-viscosity greases may be used if they meet the following:

NLGI Performance Classification NLGI 00

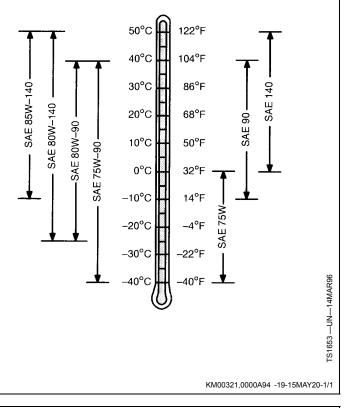
Manufacturer	Name
ARAL	ARALUB FDP 00
BP	ENERGREASE HT 00 EP
TEXACO	STARFAK E 900
WESTFALEN	GRESANAT X 00

KM00321,0000351 -19-14JUL10-1/1

Transmission Oil

Use oil with a viscosity based on the expected air temperature range during the period between oil changes.

Transmission oils must meet API Service Classification GL-5.

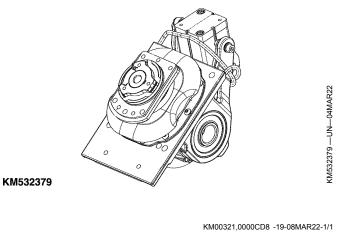


Gear Oil for StalkBuster™ Transmissions

The following oil is required for the StalkBuster™ transmissions:

• Castrol Alphasyn EP 150

StalkBuster is a trademark of Deere & Company



Coolant for Main Drive Friction Clutch

The cooling system of the main drive friction clutch is filled to provide protection against corrosion and freeze protection to -37 $^{\circ}$ C (-34 $^{\circ}$ F).

Use a low silicate ethylene glycol base coolant concentrate. The mixing ratio is 50% concentrate and 50% water.

The coolant concentrate must be of a quality that protects the cast iron in the cooling system from cavitation corrosion.

A 50% mixture of ethylene coolant in water provides freeze protection to -37°C (-34°F). If protection at lower

temperatures is required, consult your KEMPER dealer for recommendations.

Water quality is important to the performance of the cooling system. Distilled, deionized, or demineralized water is recommended for mixing with ethylene glycol based coolant concentrate.

Coolant Change Intervals

Drain coolant from the main drive friction clutch, flush the cooling system and refill with new coolant after the first 3 years or 3000 hours of operation. At each interval, drain the coolant, flush the cooling system, and refill with new coolant.

KM00321,0000A95 -19-15MAY20-1/1

Alternative and Synthetic Lubricants

Conditions in certain geographical areas may require lubricant recommendations different from those printed in this manual.

Some lubricants may not be available in your location.

Consult your KEMPER dealer to obtain information and recommendations.

Synthetic lubricants may be used if they meet the performance requirements as shown in this manual.

The temperature limits and service intervals shown in this manual apply to both conventional and synthetic lubricants.

Re-refined base stock products may be used if the finished lubricant meets the performance requirements.

Mixing Lubricants

In general, avoid mixing different brands or types of oil. Oil manufacturers blend additives in their oils to meet certain specifications and performance requirements.

Mixing different oils can interfere with the proper functioning of these additives and degrade lubricant performance.

Consult your KEMPER dealer to obtain information and recommendations.

KM00321,0000A97 -19-15MAY20-1/1

Lubricant Storage

Your equipment can operate at top efficiency only when clean lubricants are used.

Use clean containers to handle all lubricants.

Store lubricants and containers in an area protected from dust, moisture, and other contamination. Store containers on their side to avoid water and dirt accumulation. Make certain that all containers are properly marked to identify their contents.

Properly dispose of all old containers and any residual lubricant they may contain.

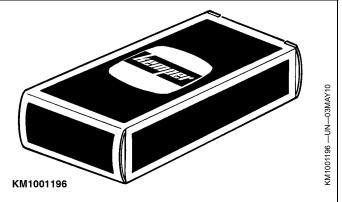
DX,LUBST -19-11APR11-1/1

Use Genuine KEMPER Parts

Genuine KEMPER parts have been specifically designed for KEMPER machines.

Other parts are neither examined nor released by KEMPER. Installation and use of such products could have negative effects upon the design characteristics of KEMPER machines and thereby affect their safety.

Avoid this risk by using only genuine KEMPER parts.



KM00321,0000A98 -19-15MAY20-1/1

Releasing Pneumatic Pressure from the StalkBuster™ Units

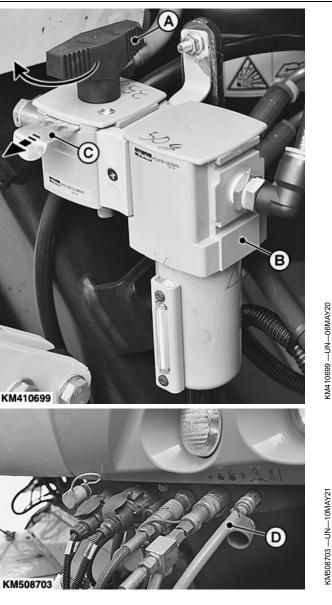
CAUTION: Before carrying out adjustment, repair and maintenance work, release the pneumatic pressure from the StalkBuster™ units.

1. Turn the knob (A) at the control valve (B) clockwise to release the pneumatic pressure.

NOTE: The control valve (B) is located on the right-hand side of the header (viewed in direction of travel).

- 2. Pull the cargo box power lift (C) in the direction of the arrow. Secure the cargo box power lift (C) with a padlock to prevent accidental activation of the pneumatic pressure.
- 3. Disconnect the pneumatic hose (C) from the forage harvester.

A—Knob B—Control Valve C—Lever D—Pneumatic Hose



KM00321,0000BAD -19-10MAY21-1/1

At the Start of Every Harvesting Season

Before putting the harvester into operation, carry out a general check of the friction clutches in the main drive, and do a check on the gatherer drums. In the "Service" section, see "Relieving Pressure at the Slip Clutches on the Main Drive".

Run the rotary harvesting unit for a few minutes. Then check all the bearings. If overheating or excessive play is found, replace the relevant bearings before operating the rotary harvesting unit.

OUKM001,0000014 -19-15FEB05-1/1

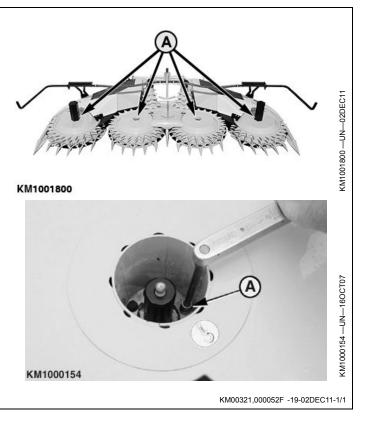
At the Start of Every Harvesting Season—Spherical Collar Bolts

The torques of the spherical collar bolts (A) must be checked prior to each harvesting season and adjusted where necessary.

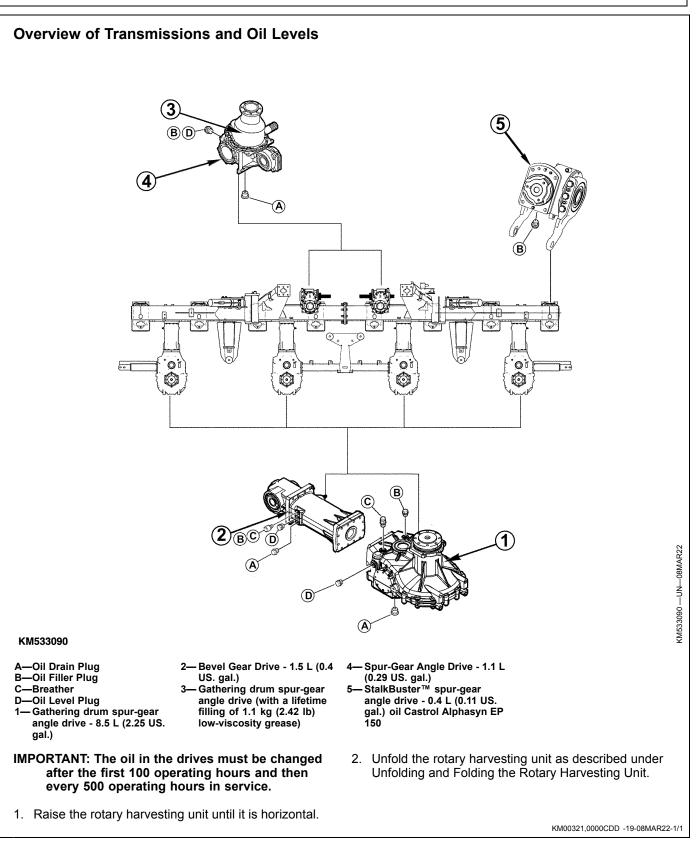
The torque setting is:

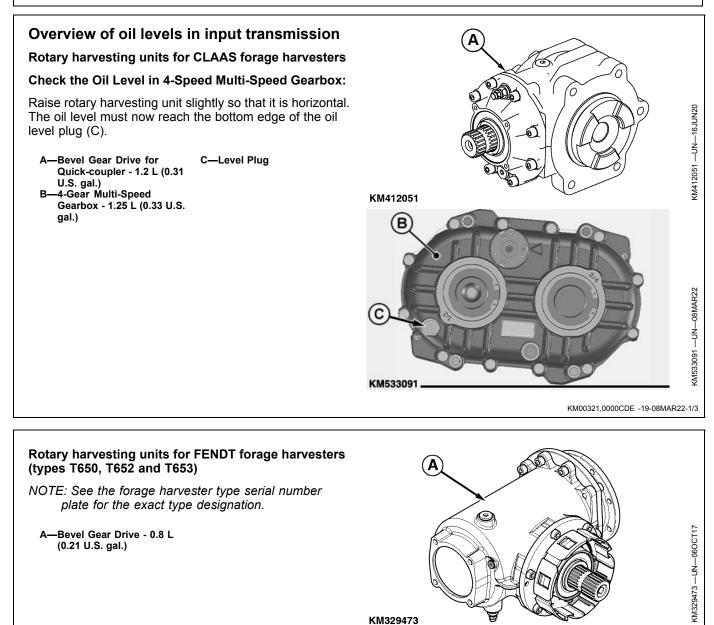
Specification

A-Bolts



At the Start of Every Harves Season—Gearbox Mounting Attaching Screws		
The torques of the flange screws (A) flanges of gathering drums must be re harvesting season and then retighten service.	etighten prior to each	
The torque setting is:		
		KM1000155
		KM1000155
		A—Screw
Item	Measurement	Specification
Gearbox Mounting Flange Attaching Screws	Torque	95 N·m (70 lb-ft)
		OUCC002,0002829 -19-15OCT07-1/





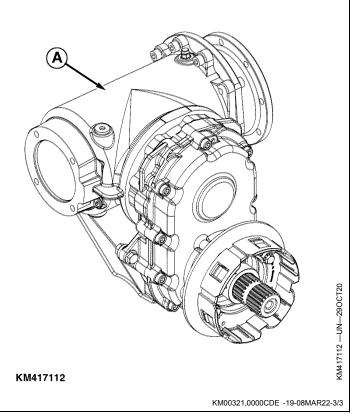
Continued on next page

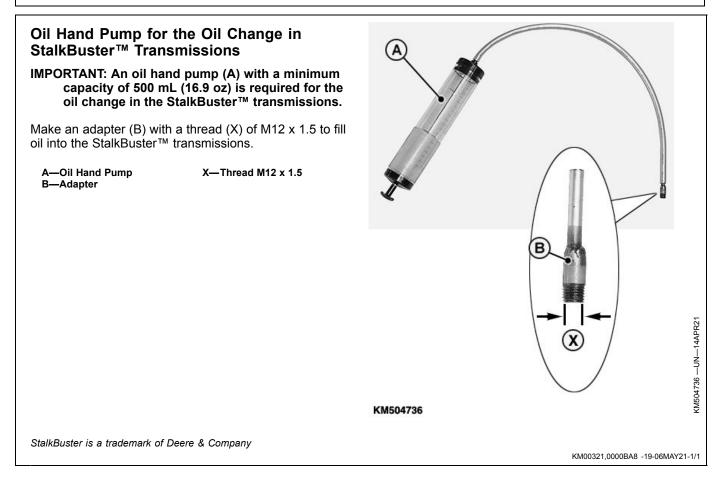
KM00321,0000CDE -19-08MAR22-2/3

Rotary harvesting units for FENDT forage harvesters (types T658 and T659)

NOTE: See the forage harvester type serial number plate for the exact type designation.

A—Bevel Gear Drive - 2.0 L (0.53 U.S. gal.)



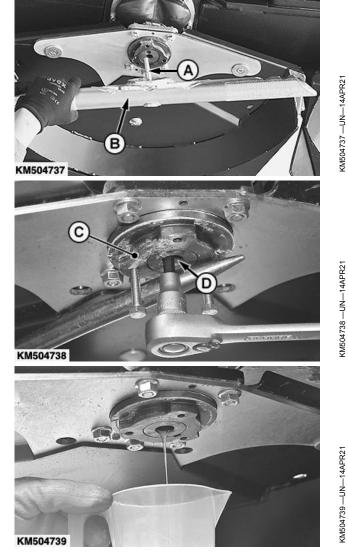


Changing Oil in StalkBuster™ Transmissions

Drain oil

- IMPORTANT: The oil in the StalkBuster™ transmissions must be changed after the first 50 operating hours and then every 500 operating hours.
- 1. Unfold the rotary harvesting unit.
- 2. Loosen the screw (A) and remove the rotor (B).
- IMPORTANT: Before removing the drain screw (D), make sure that the hex socket wrench is in a good condition to prevent damage to the head of the drain screw (D).
- 3. Secure the flange (C) against twisting and remove the drain screw (D).
- 4. Drain oil into suitable container.
- NOTE: The drained oil volume must be approximately 220 mL (7.4 oz).

A—Screw B—Rotor C—Flange D—Drain Screw



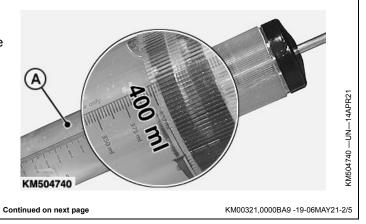
StalkBuster is a trademark of Deere & Company

KM00321,0000BA9 -19-06MAY21-1/5

Add oil

- 1. Fill the oil hand pump (A) with 400 mL (13.6 oz) of the following oil:
 - Castrol Alphasyn EP 150

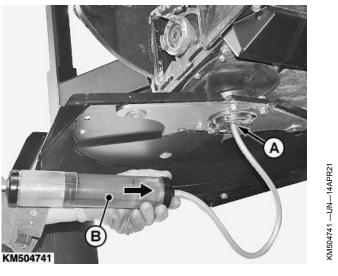
A—Oil Hand Pump



- 2. Screw the adapter (A) of the oil hand pump (B) into the thread of the oil drain screw.
- 3. To activate the transmission ventilation, first pump 400 mL (13.6 oz) of oil into the gear case using the oil hand pump (B). This creates a slight overpressure inside the gear case and activates the breather.

A—Adapter

B—Oil Hand Pump



KM00321,0000BA9 -19-06MAY21-3/5

 4. Then pull 175 mL (5.9 oz) of oil back into the oil hand pump (B) to create underpressure in the gear case.

 B—Oil Hand Pump
 X—Oil - 175 mL (5.9 oz)

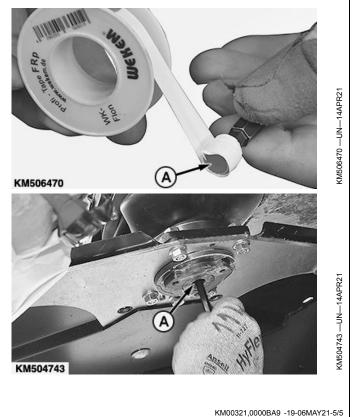
- 5. Attach thread sealing tape to the drain screw (A).
- 6. Remove the oil hand pump and then reinstall drain screw (A) immediately to prevent oil loss.
- 7. Tighten drain screw (A) to specification.

Specification

Drain screw—Torque...... 10 N·m (7.4 lb-ft)

 Reinstall the rotor (see Install Rigid StalkBuster[™] Rotors or Install Articulated StalkBuster[™] Rotors (Option) in Service Section).

A—Drain Screw



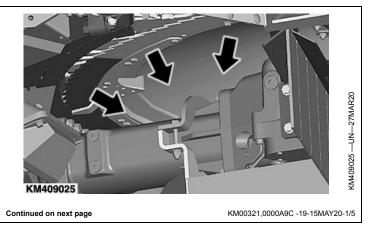
StalkBuster is a trademark of Deere & Company

Every 10 Hours—Check and Clean

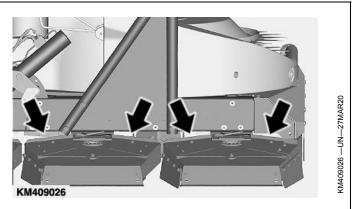
IMPORTANT: The daily removal of crop residues is essential for the proper function of the rotary harvesting unit.

Check and clean the following areas every 10 hours or more often if necessary:

1. Check and clean the area between blade rotors and gathering drum gearboxes.

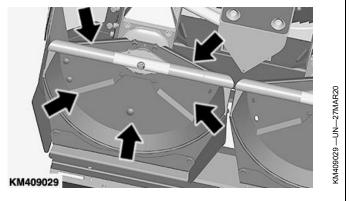


 Check and clean the area between the square tube of the base frame and the covers of the StalkBuster[™] mulching units.



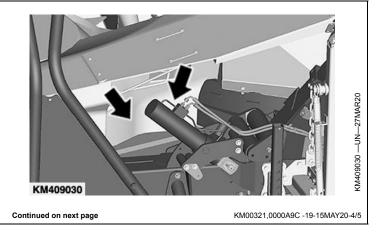
KM00321,0000A9C -19-15MAY20-2/5

 Check and clean the area between the rotors and the covers of the StalkBuster[™] mulching units.

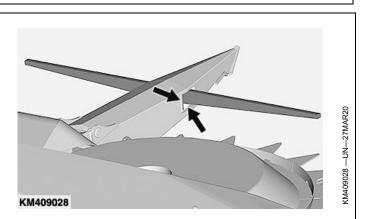


KM00321,0000A9C -19-15MAY20-3/5

4. Check and clean the area behind the hydraulic cylinders.



5. Check and clean the area behind the feeler of the steering sensor.



KM00321,0000A9C -19-15MAY20-5/5

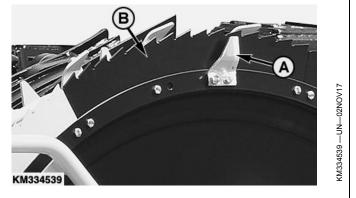
Every 10 Hours—Cleaners and Blade Rotor Segments

Check all cleaners (A) and blade rotor segments (B) for signs of wear.

Replace worn parts (see "Service" section).

A—Cleaner

B—Blade Rotor Segment



KM00321,00006F3 -19-03NOV17-1/1

Every 10 Hours—Balancing Weights

Check balancing weights (A) under the rotating blades for signs of wear.

Replace damaged or worn balancing weights and screws.

NOTE: One balancing weight consists of a screw, a washer, and a nut.

Insert screws (A and C) with Loctite® 270 and tighten to specification.

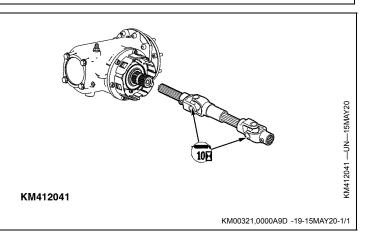
Specification



Loctite is a trademark of Henkel Corporation

Every 10 Hours—Drive Shaft

Lubricate with grease.



Every 10 Hours—StalkBuster™ Control Valve

Turn reservoir (A) in direction of arrow.

Remove reservoir (A) from the control valve.

Clean and reinstall reservoir (A).

A-Reservoir



Every 10 Hours—StalkBuster™ Accumulators

Pull ring (A) and drain condensation.

A—Ring



KM00321,0000963 -19-31MAY19-1/1

Every 50 Hours—Claw Clutch

Clean all the claw clutches (see arrows).

Lubricate with grease.

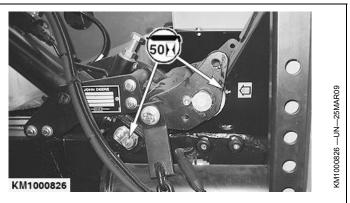
Apply also a layer of grease to the grooved surface of the clutch claws using a brush.



KM00321,0000A9E -19-15MAY20-1/1

Every 50 Hours—Lower Pin of Hydraulic Cylinder and Hinges of the Outer Units

Lubricate with grease.

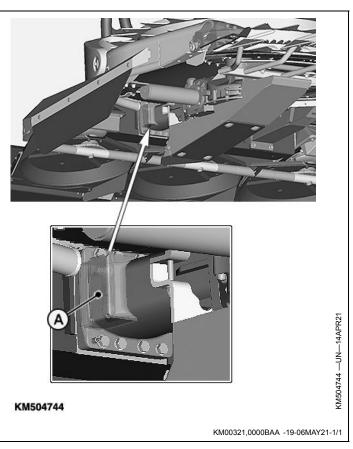


KM00321,0000A9F -19-15MAY20-1/1

Annually—Check and Clean

- 1. Take off cover (A).
- 2. Clean the area around the breather behind the cover (A).
- 3. Reinstall the cover (A).
- 4. Repeat the procedure on all remaining gathering drum transmissions.

A—Cover



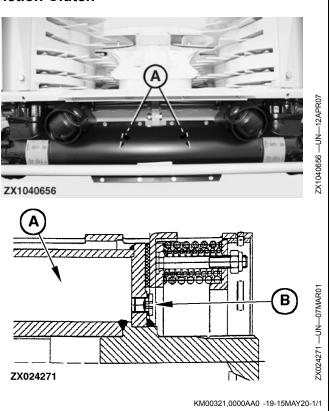
Every 3 Years—Change Coolant of Main Drive Friction Clutch

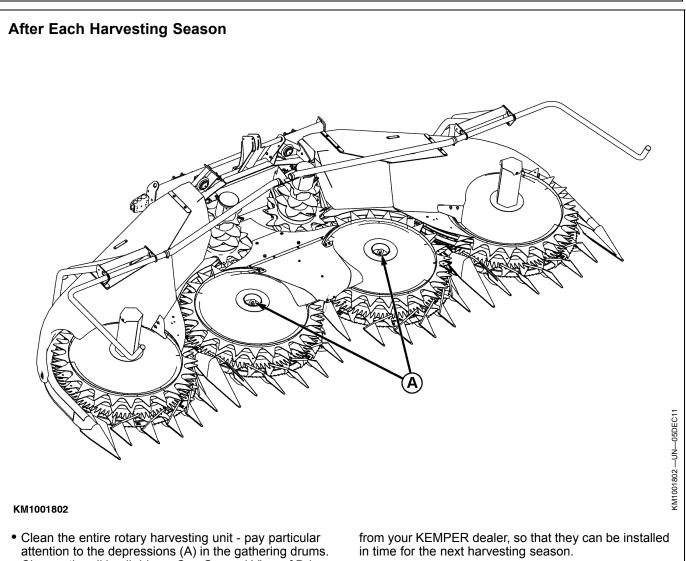
CAUTION: Never attempt to open drain or filler plug (B) when the friction clutch is hot! Wait until friction clutch has cooled down. First loosen plug (B) by one turn to relieve pressure.

The cavity of the friction clutch (A) can be drained and refilled. This service work requires the friction clutch to be removed from the machine. Therefore it is advised to contact your KEMPER dealer to drain/refill the friction clutch.

Specification

Main drive friction clutch cavity—Capacity......1.3 L (0.26 US gal.)





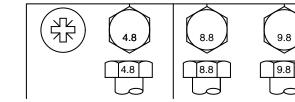
• Change the oil in all drives. See General View of Drives IMPORTANT: Optimum performance can only be and Oil Levels in the Rotary Harvesting Unit. achieved with properly serviced implements.

- Lubricate all grease fittings.
- Check the entire rotary harvesting unit for defective or worn components. Order the relevant parts immediately

KM00321,0000AA1 -19-15MAY20-1/1

Metric Bolt and Screw Torque Values

TS1742 —UN—31MAY18









	Class 4.8				Class 8	.8 or 9.8	3		Class	5 10.9			Class	s 12.9		
Bolt or Screw Size	Hex I	Head ^a		nge ad ^b	Hex I	-lead ^a		nge ad ^b	Hex H	-lead ^a	Fla He	nge ad ^b	Hex I	lead ^a		nge ad ^b
	N∙m	lb∙in	N∙m	lb∙in	N∙m	lb∙in	N∙m	lb∙in	N∙m	lb∙in	N∙m	lb∙in	N∙m	lb∙in	N∙m	lb∙in
M6	3.6	31.9	3.9	34.5	6.7	59.3	7.3	64.6	9.8	86.7	10.8	95.6	11.5	102	12.6	112
			I.			I.	I.		N∙m	lb∙ft	N∙m	lb∙ft	N∙m	lb∙ft	N∙m	lb∙ft
M8	8.6	76.1	9.4	83.2	16.2	143	17.6	156	23.8	17.6	25.9	19.1	27.8	20.5	30.3	22.3
			N∙m	lb∙ft	N∙m	lb∙ft	N∙m	lb∙ft								
M10	16.9	150	18.4	13.6	31.9	23.5	34.7	25.6	46.8	34.5	51	37.6	55	40.6	60	44.3
	N∙m	lb∙ft														
M12	_		—		55	40.6	61	45	81	59.7	89	65.6	95	70.1	105	77.4
M14	_		—		87	64.2	96	70.8	128	94.4	141	104	150	111	165	122
M16	_		—		135	99.6	149	110	198	146	219	162	232	171	257	190
M18	_	_	_		193	142	214	158	275	203	304	224	322	245	356	263
M20	—		—		272	201	301	222	387	285	428	316	453	334	501	370
M22	_		—		365	263	405	299	520	384	576	425	608	448	674	497
M24			_		468	345	518	382	666	491	738	544	780	575	864	637
M27	_		_	_	683	504	758	559	973	718	1080	797	1139	840	1263	932
M30	—	-	—	-	932	687	1029	759	1327	979	1466	1081	1553	1145	1715	1265
M33	_	_	_	—	1258	928	1398	1031	1788	1319	1986	1465	2092	1543	2324	1714
M36	_	—	_	_	1617	1193	1789	1319	2303	1699	2548	1879	2695	1988	2982	2199

The nominal torque values listed are for general use only with the assumed wrenching accuracy of 20%, such as a manual torque wrench. DO NOT use these values if a different torque value or tightening procedure is

given for a specific application. For lock nuts, for stainless steel fasteners, or for nuts on U-bolts, see the tightening instructions for the specific application. Replace fasteners with the same or higher property class. If higher property class fasteners are used, tighten these to the strength of the original.

• Make sure that fastener threads are clean.

• Apply a thin coat of Hy-Gard[™] or equivalent oil under the head and on the threads of the fastener, as shown in the following image.

• Be conservative with the amount of oil to reduce the potential for hydraulic lockup in blind holes due to excessive oil.

Properly start thread engagement.

TS1741 —UN—22MAY18

^aHex head column values are valid for ISO 4014 and ISO 4017 hex head, ISO 4162 hex socket head, and ISO 4032 hex nuts. ^bHex flange column values are valid for ASME B18.2.3.9M, ISO 4161, or EN 1665 hex flange products.

DX,TORQ2 -19-30MAY18-1/1

Releasing Pneumatic Pressure from the StalkBuster™ Units

CAUTION: Before carrying out adjustment, repair and maintenance work, release the pneumatic pressure from the StalkBuster[™] units.

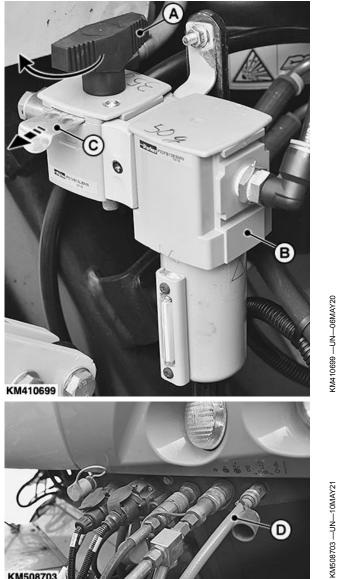
1. Turn the knob (A) at the control valve (B) clockwise to release the pneumatic pressure.

NOTE: The control valve (B) is located on the right-hand side of the header (viewed in direction of travel).

- 2. Pull the cargo box power lift (C) in the direction of the arrow. Secure the cargo box power lift (C) with a padlock to prevent accidental activation of the pneumatic pressure.
- 3. Disconnect the pneumatic hose (C) from the forage harvester.

A—Knob B—Control Valve

C-Lever **D**—Pneumatic Hose



KM00321,0000BAD -19-10MAY21-1/1

KM508703

Relieving Pressure at the Slip Clutches on the Main Drive

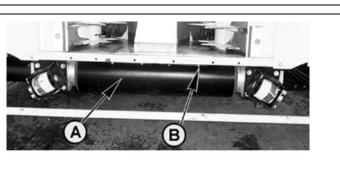
CAUTION: Before making any adjustments or doing any service work, always:

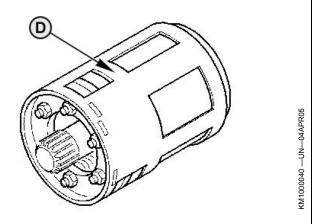
- Switch the machine off
- Remove the key from the ignition
- Wait until all the moving parts have
- come to a standstill.

The two slip clutches (D) on the main drive protect the rotary harvesting unit from unnecessary loads. It is therefore important to keep these clutches properly serviced. The torque setting is 900 Nm (663.8 lb-ft).

IMPORTANT: The following steps must be taken before the rotary harvesting unit is put into service for the first time, and between harvesting seasons as well.

1. Remove cover (A). First take out screws (B).



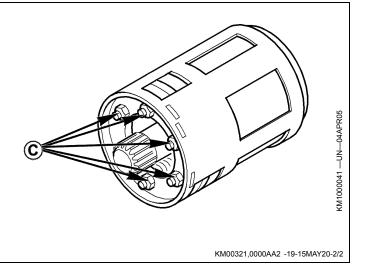


KM00321,0000AA2 -19-15MAY20-1/2

- 2. Tighten screws (C). This reduces pressure on the clutch disks.
- 3. Rotate the clutch by hand.

IMPORTANT: If it is not possible to turn slip clutch by hand, it has to be disassembled and cleaned for proper function. See "Disassemble Slip Clutch" in this Section.

- 4. Unscrew screws (C) as far as their threads allow (without removing them completely).
- 5. Install cover (A), bolting it down with screws (B).
- IMPORTANT: We recommend that you have the slip clutches checked by your Kemper dealer once every year.



Disassemble Slip Clutch

If it is not possible to turn slip clutch by hand as explained under "Relieving Pressure at the Slip Clutches on the Main Drive", it has to be disassembled and cleaned for proper function. Proceed as follows:

- 1. Remove clutches from harvesting unit.
- 2. Tighten the nuts (A). This relieves pressure on the friction plates.
- 3. First remove bushing (I) from housing (B).
- 4. Then remove all parts of friction clutch from housing (B).
- 5. Clean all parts, especially the friction disks (C, E). Replace worn parts.
- 6. Reassemble all parts.
- 7. Install bushing (I) as shown in "Torque Settings" below.
- 8. Slacken off nuts (A) to the end of its thread.
- 9. Reinstall clutches to harvesting unit.

Torque Setting:

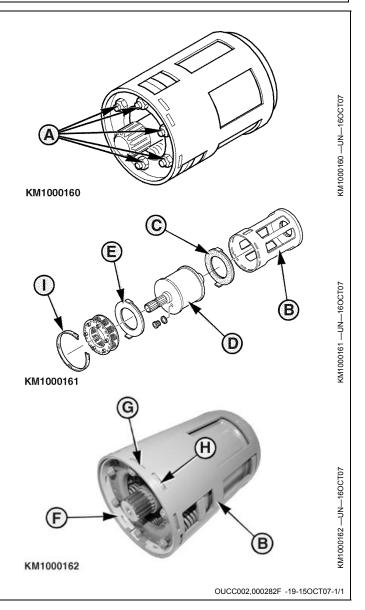
IMPORTANT: The specified torque of 900 N·m should not be exceeded.

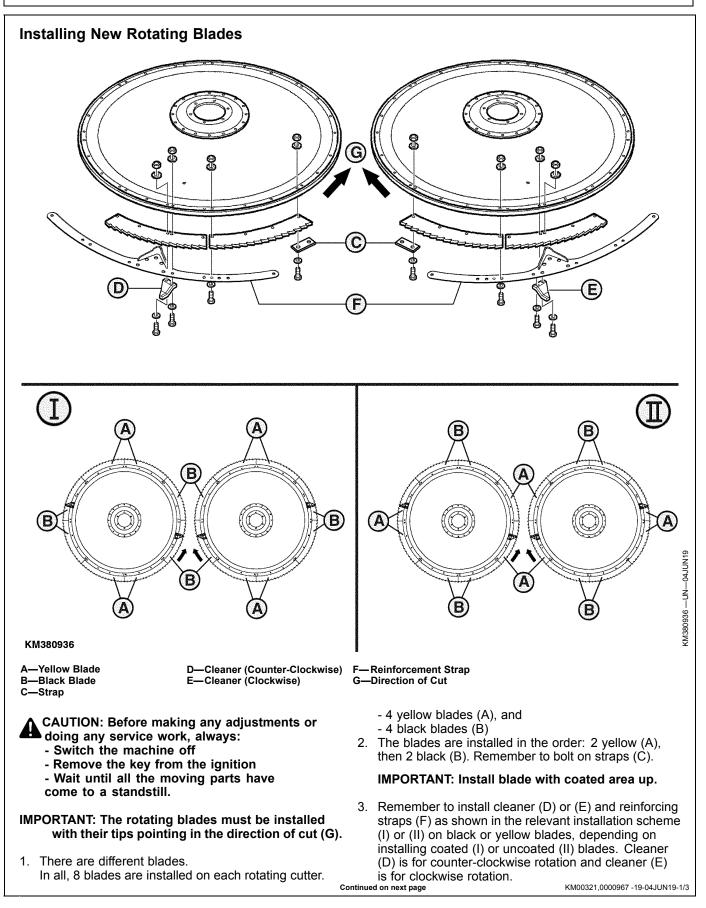
This torque is set by positioning the profile (F) towards the inside and engaged with inner recess (H) of housing (B).



 0.65 L (0.17 US gal.) Water
 0.65 L (0.17 US gal.) Anti-freezing compound







NOTE: Install cleaners (D) and (E) with their cutting edges facing in the direction of cut.

KM00321,0000967 -19-04JUN19-2/3

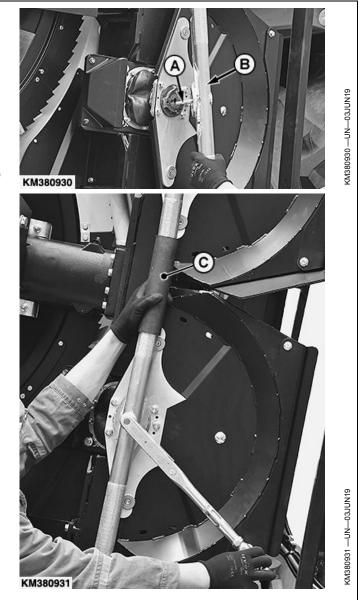
Tighten all attaching screw cleaners with the specified	d torque.		Δ
•	fication		
M8 Screws—Torque		4	
	20.	lbft.	6 S
M10 Screws—Torque		I N·m B	ARG
	37.	lbft.	26MAR09
A—M8 Screws	B—M10 Screws		
		(A)	0828
		KM1000828	KW KW
			KM00321,0000967 -19-04JUN19-3/3

Installing Rigid StalkBuster[™] Rotors

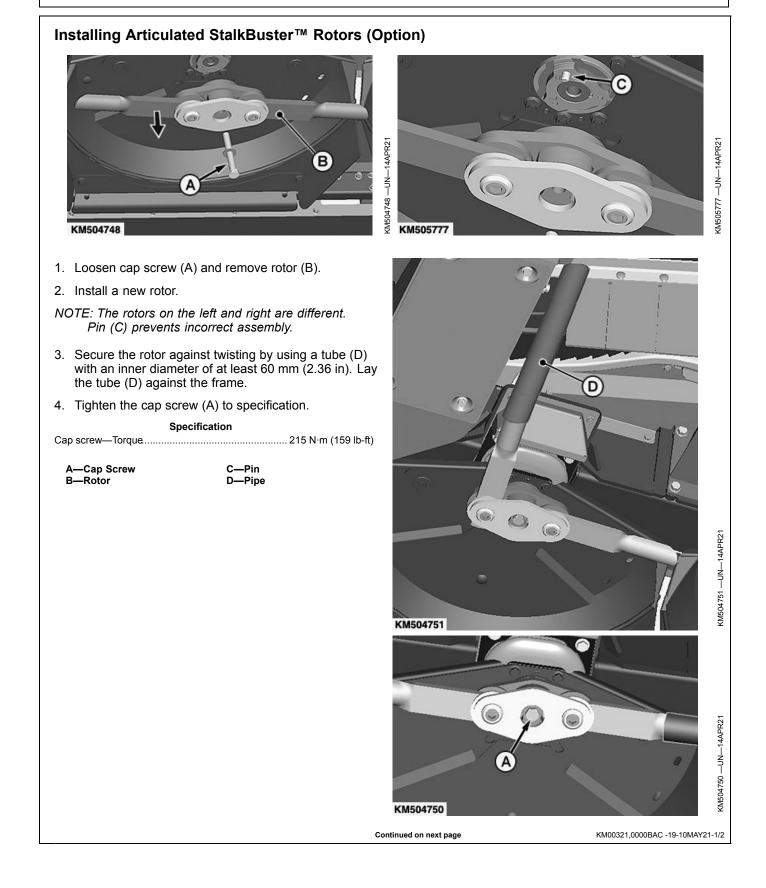
- 1. Loosen screw (A) and remove rotor (B).
- 2. Install a new rotor.
- 3. Secure rotors against each other by using a tube (C) with an inner diameter of 60 mm (2.36 in).
- 4. Tighten hex socket screw to specification.

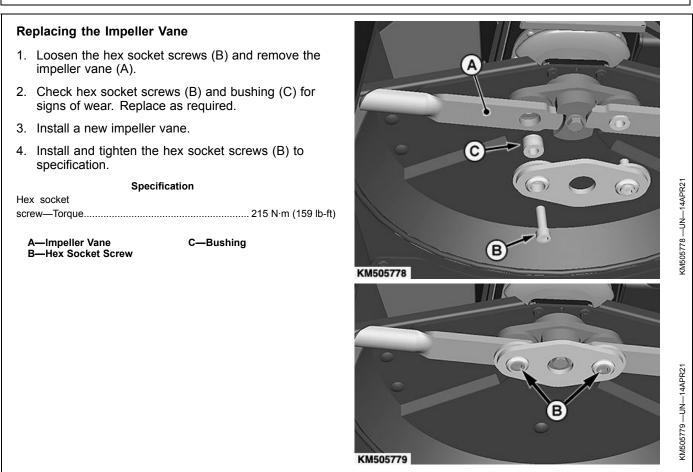
Specification

A—Screw B—Rotor C—Pipe



KM00321,0000BAB -19-06MAY21-1/1





KM00321,0000BAC -19-10MAY21-2/2

Service

Adjusting Gatherer Points

In order to prevent plugging and crop losses, the gatherer points (A) have to be properly adjusted.

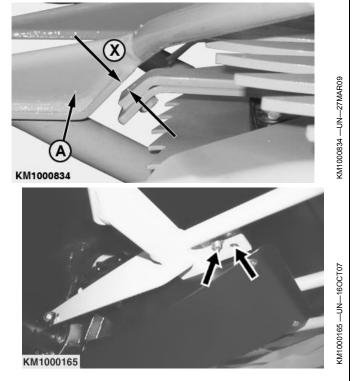
Always keep distance (X) between 3 and 7 mm (0.12 and 0.27 in.).

The specified distance (X) can be adjusted by means of two slot holes (see arrows).

Specification

Gatherer Points and Big	
Drums—Distance from	
Each Other	3—7 mm
	0.12—0.27 in.

A—Gatherer Point X—3—7 mm (0.12—0.27 in.)



KM00321,0000533 -19-05DEC11-1/1

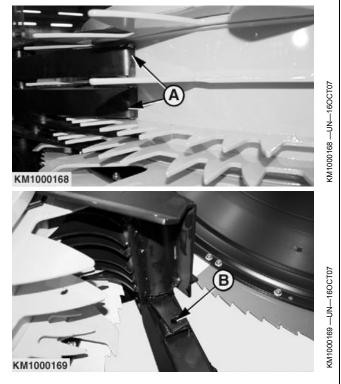
Checking Scrapers Adjustment

In order to prevent plugging in the feeding channel, the scrapers (A) have to be set as close as possible to the gathering drums. The scrapers might touch the drums slightly.

The scraper (A) can be adjusted thanks to slot holes (B).

A—Scraper

B-Slot hole



OUCC002,0002834 -19-15OCT07-1/1

Checking and Adjusting Cleaners

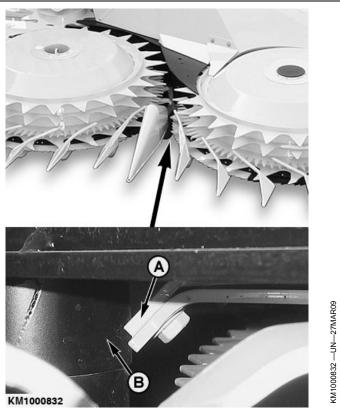
Check adjustment and condition of the cleaners (A) frequently, replace if necessary.

Damaged or wrongly adjusted cleaners unnecessarily burden the drive and may cause malfunction of the rotary harvesting unit.

Set cleaner (A) as close as possible to the scraper (B) by bending up cleaner (A).

A—Cleaner

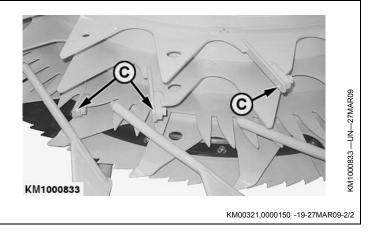
B—Scraper



KM00321,0000150 -19-27MAR09-1/2

Check condition of the cleaners (C) frequently. Replace worn parts.

C—Cleaners



Cleaning Rotary Harvesting Unit Remove loose crop by means of compressed air and/or a hand brush. When using high pressure/steam cleaners, keep a minimum distance (X) of 250 mm (9.84 in.). Refer to specifications for the maximum temperature and maximum pressure. Specification High pressure/steam cleaner—Max. temperature	тороно СКМ1000798 (9.84 in.)
	KM00321,000014A -19-26MAR09-1/1

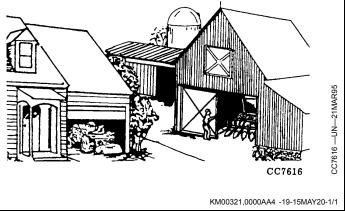
Storage at End of Harvesting Season

- Store the rotary harvesting unit in a dry place. If possible, store on level surface.
- Clean the rotary harvesting unit carefully and check all the slip clutches. Make any re-adjustments that may be necessary. In the Service Section, see Relieve Pressure on the Main Drive Slip Clutches.
- Lubricate the rotary harvesting unit or drain oil as indicated.
- Check the rotary harvesting unit for damaged or worn parts and replace them as necessary. For more detailed checks, see your KEMPER dealer.
- Touch up the paintwork if required, and clean the decals.



Start of New Season

- If necessary, thoroughly clean the rotary harvesting unit.
- Lubricate the rotary harvesting unit and perform any service work that is due before the start of the harvesting season. See "Lubrication and Periodic Service".
- Check tightness of all hardware.
- Check that the outer units of the rotary harvesting unit can be unfolded and folded correctly.
- Review your operator's manual.



Machine Design Life

This machine is designed and manufactured to provide a long life of productive operation, however actual attainable life depends on a number of factors including the severity of working conditions and completion of recommended maintenance. (See the Service section of this manual.)

Periodically inspect and review the machine in conjunction with your Kemper dealer. The review may result in recommendations for service, component repair, remanufacture or replacement, or, if at the end of life, that the machine be removed from operation. (See separate decommissioning section of this manual for information on disposal and recycling of machine components.)

No machine should be operated if safety-related components are missing or in need of service. All missing or damaged safety-related components, including safety signs, should be repaired or replaced before operating.

KM00321,0000AA5 -19-15MAY20-1/1

460 ^{plus} StalkBuster™ Rotary Harvesting Unit	
Drive system	oil-bath gear box with safety clutch
Harvesting system	Cutting system with 4 high-speed rotating blades and 8 mulching units
Crop conveyor	4 slowly rotating gathering drums, 2 oblique feed drums
Weight	
Width	
Transport width	
Working width	
Overall width	6.05 m (19 ft. 10.2 in.) ^a
Height	
Working Height	
Transport Height	
Length	
Max. operating speed	
^a All dimensions are nominal dimensions. Actual dimensions may vary fr	om case to case. KM00321,0000CDC -19-08MAR22-1/
Sound Level	5131 with rotary harvesting unit attached to the forage
Max. sound level at operator's ear in accordance with DIN ISO 11204. Measurement method in accordance with ISO	harvester and cab closed (average value):
460 ^{plus} StalkBuster™	

KM00321,0000AA8 -19-15MAY20-1/1

EU Declaration of Conformity

Maschinenfabrik Kemper GmbH & Co. KG Breul D-48703 Stadtlohn, Germany

The undersigned hereby declares that:

The machine type: Rotary Harvesting Units

Model(s): 460^{plus} StalkBuster™

fulfill(s) all relevant provisions and essential requirements of the following directives:

DIRECTIVE	NUMBER	CERTIFICATION METHOD
Machinery directive	2006/42/EG	Self-Certification
The product is in conformity with the following s	tandards and/or other norma	tive documents:
Agricultural Machinery Safety – Part 1:	DI	N EN ISO 4254-1
Agricultural Machinery Safety – Part 7:	DI	N EN ISO 4254-7
Agricultural Machinery Safety – Part 12:	DI	N EN ISO 4254-12
Safety of machinery	DI	N EN ISO 12100
Safety of Power take-off (PTO) drive shafts and	their guards DI	N EN 12965
Name and address of the person in the Europe	an Community authorized to	compile the technical construction file:
Maschinenfabrik KEMPER GmbH & Co. KG Customer Support Breul D-48703 Stadtlohn, Germany service@kemper-stadtlohn.de This declaration of conformity is issued under tt	ne sole responsibility of the m	aanu factu rer
Place of Declaration: 48703 Stadtlohn, Germa	any	
Date of Declaration: 01 September 2021		
Manufacturing unit: Kemper, Stadtlohn, Germ	any	
DXCE01 —UN—28APR09	КМ	510637 —UN—18JUN21
CE		iss. Cs
		Richard Wübbels, Product Engineering Manager
talkBuster is a trademark of Deere & Company	/	

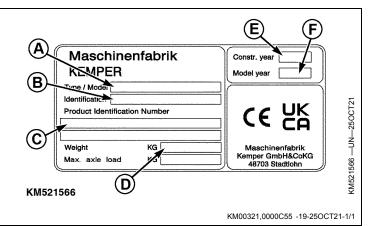
KM00321,0000CDA -19-08MAR22-1/1

	Maschinenfabrik Kemper Breul	
	D-48703 Stadtloh	
The undersigned hereby declares that:		
The machine type: Rotary Harvesting Units		
Model(s): 460 ^{plus} StalkBuster™		
fulfill(s) all relevant provisions and essential r	equirements of the following U	K regulations:
REGULATION	NUMBER	CERTIFICATION METHOD
Machinery directive	S. I. 2008/1597	Self-Certification
The product is in conformity with the following	g standards and/or other norma	ative documents:
Agricultural Machinery Safety – Part 1:	-	IN EN ISO 4254-1
Agricultural Machinery Safety – Part 7:	D	IN EN ISO 4254-7
Agricultural Machinery Safety – Part 12:	D	IN EN ISO 4254-12
Safety of machinery	D	IN EN ISO 12100
Name and address of the person authorized	to compile the technical constr	uction file:
Maschinenfabrik KEMPER GmbH & Co. KG Customer Support		
Breul D-48703 Stadtlohn, Germany service@kemper-stadtlohn.de		
This declaration of conformity is issued unde	r the sole responsibility of the r	nanufacturer.
Place of Declaration: 48703 Stadtlohn, Ger	many	
Date of Declaration: 01 September 2021		
Manufacturing unit: Kemper, Stadtlohn, Ge	rmany	
RXA0179545 —UN—16APR21	K	//510637 —UN—18JUN21
UK CA		A SS. Cs
		Richard Wübbels, Product Engineering Manager
StalkBuster is a trademark of Deere & Compa	any	
	•	KM00321,0000CDB -19-08MAR2

Rotary Harvesting Unit Serial Number Plate

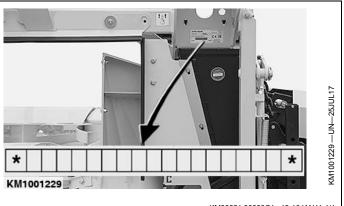


D—Weight E—Year of Construction F—Model Year



Serial Number

When ordering parts, always quote the rotary harvesting unit serial number. The serial number is located on the right-hand side of the attaching frame. Record serial number in the space provided opposite.



KM00321,00003C1 -19-10JAN11-1/1

Page

Α

Alternative lubricants	-3
Attaching Attaching to CLAAS Forage Harvesters	10
Multi-Speed Gearbox and Quick Coupler 30-1	12
Attaching to Fendt forage harvesters	-
Ball cock	
Driveline	
Oscillating frame, aligning	-1
Attaching to FENDT Forage Harvesters	
Connect Driveline	-4
Rotary Harvesting Unit, Attach	
Attachments	•
AHC kit	-1
Row guidance kit	
Charrier assistance kit	- 1
Steering assistance kit 50	-1
Auxiliary headlights	
Claas forage harvesters	-2

В

Ballasting	30-1
Before installing the rotary harvesting unit	
Ballasting	30-1
Bolt and screw torque values	
Metric	65-1

С

Cleaners	65-11
Cleaning Rotary Harvesting Unit	65-12
Compatibility Chart	
CLAAS Forage Harvesters	30-1
Coolant	
Main drive friction clutch60	0-3, 60-19

D

Detaching	
Detaching the Rotary Harvesting Unit	35-6
Driving on public roads	40-2
Driving with rotary harvesting unit attached	45-2

Е

End of season	
Storage	

F

G

Page

Gatherer Points Adjusting	5-10
Grease Extreme Pressure and Multi-Purpose Low-viscosity grease for gears	

Н

Hardware torque values Metric	-1
End of Season	20
Harvesting	-0
Before the start of the harvesting	
season	-6
Before the Start of the Harvesting Season 60	-5
Checking the Rotary Harvesting Unit 45-	14
Clear blockages 45	-2
Clear Blockages 45	-2
Flow of Crop 45-	14
Reversing	-2
Haulage	
Suspension Points 15	-1
Hydraulic pressure 45-	

I

Identification View	00-1
Installing Wiring Harness on CLAAS Forage	
Harvester	30-5

L

Lashing Points Loading with a Crane	15-3 15-1
Lubricant Storage	00.0
Storage, Lubricant	60-3
Lubricants	
Mixing	60-3
Lubrication	
Start of new season	
Lubrication and maintenance	
Every 10 hours	60-13, 60-15
Every 50 hours	
Lubrication and Maintenance	
Annually	60-18
-	
NA	

Μ

Machine design life	75-1
Method of Operating the Rotary Harvesting	
Unit	
Feed Bar	45-1

Continued on next page

Page

Feed Drum	45-1
Feed Teeth	45-1
Gatherer Points	45-1
Gathering Drum	45-1
Guides and Scrapers	
Lengthwise Direction of Crop	
Rotating Blade	
Metric bolt and screw torque values	
Mixing lubricants	
Multi-speed Gearbox for CLAAS Forage	
Harvesters	
Lengths of cut	45-13
Multi-Speed Gearbox for CLAAS Forage	
Harvesters	45-12

0

Oil	
Transmission	60-2
Oil Levels	60-7
Operating the rotary harvesting unit	
Driving with rotary harvesting unit attached	45-2
Starting the forage harvester	45-2
Oscillating frame, unlocking	35-6
Overview of Transmissions	

Ρ

Preparing the forage harvester	
Ballasting	30-1

R

Reversing	45-2
Rotating Blades	
Differences	
Direction of Cut	
Installation	

S

Safety	
Operator ability	05-2
Protect against noise	
Safe maintenance, practice	
Safety Decals	

Scraper adjustment Serial number plate	80-1
Signal words, understand Skid Shoes	05-1
Adjustment	45-4
Slip clutch	
Disassemble	
Main drive	65-3, 65-4
Relieving pressure and servicing	65-3
Sound Level	75-1
Specifications	
460plus Rotary Harvesting Unit	
Sound Level	
StalkBuster	
Activate	45-8
StalkBuster™	
Contact Pressure	
Deactivate	
Discharge Pressure	60-4, 65-2
Oil Change	. 60-10, 60-11
Rotors	
Transmission	. 60-10, 60-11
StalkBuster™ mulching units	
Theory of operation	45-5
Starting the forage harvester	45-2
Storage	
Start of new season	
Synthetic lubricants	60-3

Т

80-1
65-1
60-2
0-2
0-1
0-1
20-2
5-1

V

Page